



# GUJARAT TECHNOLOGICAL UNIVERSITY

**Bachelor of Engineering**  
**Subject Code: 3173907**  
**Semester – VII**  
**Subject Name: LITHOGRAPHY**

**Type of course: Thin Film Technology**

**Prerequisite:** Physics of Nanomaterials, Characterization of Nanomaterials, Coating Technology, Thin Film Technology

**Rationale:** To make the students understand the newly developed fabrication, physics and chemistry of multilayered devices.

**Teaching and Examination Scheme:**

Teaching Scheme			Credits C	Examination Marks				Total Marks
L	T	P		Theory Marks		Practical Marks		
			ESE (E)	PA (M)	ESE (V)	PA (I)		
3	1	0	4	70	30	0	0	100

**Content:**

Sr. No.	Content	Total Hrs
1	PHOTORESISTS Positive and Negative Resists Adhesion Promotion Resist Spin Coating Resist Soft Bake and Hard bake Photochemistry of Resists Acid- Catalyzed DUV Resists	8
2	NANOIMPRINT LITHOGRAPHY Introduction printing to NanoImprint The fabrication of the mold Separating the mold and the resist after imprint: de-embossing The problem Adhesion Adhesion and physico-chemical surface properties Surface treatment of the mold Treatment of the resist Characterization of the demolding process The residual layer problem in NanoImprint The residual layer: a NanoImprint specific issue Is the thickness of the residual layer predictable?	9



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	How can the process impact the thickness of the residual layer? Residual layer thickness measurement Macro-scale approach: coherence between film color and thickness	
<b>3</b>	X-RAY LITHOGRAPHY (XRL) Irradiation system for XRL High Resolution and Deep XRL Examples of X-ray lithography beam lines Physics of X-ray lithography How phase and intensity of X-rays are altered by interaction with matter X-ray lithography as a shadow printing technique X-ray absorption in a resist and physical mechanisms involved in its exposure	<b>8</b>
<b>4</b>	MATROLOGY FOR LITHOGRAPHY-1 The concept of CD in metrology CD measurement after a lithography stage: definitions What are the metrological needs during a lithography step? Scanning electron microscopy (SEM) SEM principle Matter–electron interaction From signal to quantified measurement Provisional conclusion on scanning electron microscopy	<b>8</b>
<b>5</b>	MATROLOGY FOR LITHOGRAPHY-2 3D atomic force microscopy (AFM3D) AFM principle Three-dimensionnal AFM (AFM3D) special features Provisional conclusion on AFM 3D Grating optical diffractometry (or scatterometry) Principle Example: ellipsometry characterization of post development lithography Pros and cons Optical measurements analysis Specificities of scatterometry for CD metrology Scatterometry implementation: R&D versus production New fields for scatterometry	<b>9</b>

### Suggested Specification table with Marks (Theory):

Distribution of Theory Marks					
R Level	U Level	A Level	N Level	E Level	C Level
<b>30</b>	<b>30</b>	<b>30</b>	<b>10</b>	<b>0</b>	<b>0</b>



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**Legends: R: Remembrance; U: Understanding; A: Application, N: Analyze and E: Evaluate C: Create and above Levels (Revised Bloom's Taxonomy)**

Note: This specification table shall be treated as a general guideline for students and teachers. The actual distribution of marks in the question paper may vary slightly from above table.

## Reference Books:

1. NANOLITHOGRAPHY M Feldman (Editor), ISBN: 9780081014042, Elsevier, Imprint: Woodhead Publishing, 13th November 2013.
2. MICROFABRICATION AND NANOMANUFACTURING Mark J. Jackson, Taylor & Francis, 2006.
3. SPRINGER HANDBOOK OF NANOTECHNOLOGY Bharat Bhushan (Editors), DOI:10.1007/978-3-642-02525-9, Springer-Verlag Berlin Heidelberg, 2010
4. NANOLITHOGRAPHY Stefan Landis (Editor), ISBN: 978-1-84821-211-4, Wiley-ISTE, 20

## Course Outcomes:

Sr. No.	CO statement	Marks % weightage
CO-1	Understand the aspect associate with lithographic technique.	25%
CO-2	Determine the basic parameter associated with nanoimprint lithography	25%
CO-3	Determine advanced technical aspects of XRL lithography	25%
CO-4	Analyze the metrology aspects associated with nanostructure	25%