



PRODUCT SPECIFICATION

Size (Close Size - mm) (Height x Width)	Paper Type: Perfect Binding (Cover & Content)							Print Colour & Print Side	Finishing (Cover) *Content is not available for finishing		Quantity (Books)		Process Days (excluding order day & receive day)
									Compulsory (Colour Protective Finishing)	Optional (Qty 300 & above only)	Soft Cover	Hard Cover	
Portrait A4 210mm x 297mm	Size	A4	A5	A6	B5	B5+	210mm x 210mm	Cover (Softcover) 4C + 0 (1 side) 4C + 4C (2 sides)	Softcover - Gloss Art Card 230gsm/ 250gsm/310gsm Choose either one (1 side): - Gloss Lamination - Matte Lamination - UV Varnish - Gloss Water Based Varnish When choosing 1 side colour protective finishing with 2 sides printing, Gloss Water Based Varnish will be applied on the inner side of cover for free without additional process day.	Silkscreen Spot UV - 1 side only (Front) (Matte Lamination on Front is required) Hot Stamping - 1 side only (Front) - 6 colour available: Gold, Silver, Green, Blue, Black & Red - Max 2 colours Embossing (Only applicable for Softcover Gloss Art Card 230gsm / 250gsm / 310gsm) Hot Stamping/Embossing Area Size: 1) 90mm x 30mm 2) 90mm x 70mm 3) 95mm x 206mm 4) 101mm x 144mm 5) 144mm x 206mm 6) 194mm x 206mm 7) 206mm x 294mm	100	100	Softcover + Color Protective Finishing 4 days (100 - 1,900 books) 5 days 2,000 - 5,000 books) 6 days (5,100 - 10,000 books) Hardcover + Color Protective Finishing 5 days (100 - 2,000 books) Add 1 day for every additional 1,000 books + SilkscreenSpot UV / Hot Stamping / Embossing +1 day (100 - 10,000 books) <

Remarks:

Should there is any combination of finishing Spot UV, Hot Stamping, Embossing, process day shall be counted separately and added together. Not allow overlapping of Spov UV or Hot Stamping on top of Embossing or Hot Stamping.

Example: 100 - 10,000 books with additional finishing of both Spot UV and Hot Stamping, additional day will be 2 days. (1 + 1)

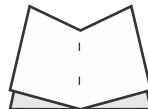
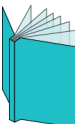
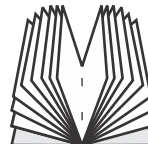
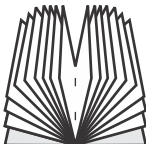
PRODUCT SPECIFICATION

Size (Close Size - mm) (Height x Width)	Paper Type: Saddle Stitching (Cover & Content)							Print Colour & Print Side	Finishing (Cover & Content)		Quantity (Books)	Process Days (excluding order day & Receive day)			
									Compulsory (Colour Protective Finishing)	Optional (Qty 300 & above only)					
Portrait A4 210mm x 297mm	Size	A4	A5	A6	B5	B5+	210mm x 210mm	Cover 4C + 0 (1 side) 4C + 4C (2 sides)	Cover Gloss Art Card 230gsm/250gsm/ 310gsm (1 side/2 sides)	Gloss / Matte Lamination	100	Normal Order + Color Protective Finishing 4 days (100 - 5,000 books)			
	- Simili 80gsm	✓	✓	✓	*-	*-	✓				150				
	- Simili 100gsm	✓	✓	✓	✓	✓	✓				200				
	- Gloss Art Paper 80gsm	✓	✓	✓	*-	*-	✓				250				
	- Gloss Art Paper 100gsm	✓	✓	✓	✓	✓	✓				300				
	- Gloss Art Paper 130gsm	✓	✓	✓	✓	✓	✓				350				
	- Gloss Art Paper 150gsm	✓	✓	✓	*-	*-	✓				400				
	- Matte Art Paper 100gsm	✓	✓	✓	*-	*-	✓				450				
	- Matte Art Paper 130gsm	✓	✓	✓	*-	*-	✓				500				
	- Matte Art Paper 150gsm	✓	✓	✓	*-	*-	✓				550				
A5 148mm x 210mm	- Gloss Art Card 230gsm	✓	✓	✓	*-	*-	✓	Content 1C + 1C (2 sides)** 4C + 4C (2 sides)	Content Gloss Art Card 230gsm/250gsm (2 sides)	Content - Gloss Art Paper 150gsm - Matte Art Paper 150gsm (1 side/2 sides)	600	5 days (5,100 - 20,000 books)			
	- Gloss Art Card 250gsm	✓	✓	✓	✓	✓	✓				650				
	- Gloss Art Card 310gsm	✓	✓	*-	*-	*-	✓				700				
A6 105mm x 148mm	* Not applicable for same cover and content							**Qty 10 - 500 books only available in black color.	Choose either one: - Gloss Lamination - Matte Lamination - UV Varnish - Gloss Water Based Varnish	Content - Gloss Art Paper 150gsm - Matte Art Paper 150gsm (2 sides)	750	+ Silkscreen Spot UV / Hot Stamping / Embossing +1 day (100 - 20,000 books)			
															800
															850
B5 250mm x 176mm	* Not applicable for same cover and content							**Qty 10 - 500 books only available in black color.	Choose either one: - Gloss Lamination - Matte Lamination - UV Varnish - Gloss Water Based Varnish	Content - Gloss Art Paper 150gsm - Matte Art Paper 150gsm (2 sides)	900	LO (Cut-Off Time: 6pm)			
															950
															1,000
B5+ 190mm x 266mm	* Not applicable for same cover and content							**Qty 10 - 500 books only available in black color.	Choose either one: - Gloss Lamination - Matte Lamination - UV Varnish - Gloss Water Based Varnish	Content - Gloss Art Paper 150gsm - Matte Art Paper 150gsm (2 sides)	1,100	LO (Cut-Off Time: 6pm)			
															1,200
															1,300
Landscape A4* 210mm x 297mm	* Not applicable for same cover and content							**Qty 10 - 500 books only available in black color.	Choose either one: - Gloss Lamination - Matte Lamination - UV Varnish - Gloss Water Based Varnish	Content - Gloss Art Paper 150gsm - Matte Art Paper 150gsm (2 sides)	1,400	LO (Cut-Off Time: 6pm)			
															1,500
															1,600
A5 148mm x 210mm	* Not applicable for same cover and content							**Qty 10 - 500 books only available in black color.	Choose either one: - Gloss Lamination - Matte Lamination - UV Varnish - Gloss Water Based Varnish	Content - Gloss Art Paper 150gsm - Matte Art Paper 150gsm (2 sides)	1,700	LO (Cut-Off Time: 6pm)			
															1,800
															1,900
Square 210mm x 210mm	* Not applicable for same cover and content							**Qty 10 - 500 books only available in black color.	Choose either one: - Gloss Lamination - Matte Lamination - UV Varnish - Gloss Water Based Varnish	Content - Gloss Art Paper 150gsm - Matte Art Paper 150gsm (2 sides)	2,000	LO (Cut-Off Time: 6pm)			
															2,100
															2,200

Remarks:

Should there is any combination of finishing Spot UV, Hot Stamping, Embossing, process day shall be counted separately and added together. Not allow overlapping of Spov UV or Hot Stamping on top of Embossing or Hot Stamping.
Example: 100 - 20,000 books with additional finishing of both Spot UV and hot stamping, additional day will be 2 days. (1 + 1)

PROCESS DAY & PAGE COMBINATION

Process Days (Excluding Order Day & Receive Day)				Pages (including cover)					
Binding Type		Normal order + Gloss Lamination / Matte Lamination / UV Varnish / Water Based Varnish							
	Saddle Stitching	10 - 500 books	2 working days	 8 pages (2 sheets - open size)	 12 pages (3 sheets - open size)	 16 pages (4 sheets - open size)			
		100 - 5,000 books	4 working days						
		5,100 - 20,000 books	5 working days						
	Perfect Bind (Softcover)	10 - 500 books	2 working days						
		100 - 1,900 books	4 working days						
		2,000 - 5,000 books	5 working days						
		5,100 - 10,000 books	6 working days						
	Perfect Bind (Hardcover)	10 - 500 books	4 working days						
		100 - 2,000 books	5 working days						
All type of Binding type		Additional Artistic Finishing of Silkscreen Spot UV / Hot Stamping / Embossing		 20 pages (5 sheets - open size)	 24 pages (6 sheets - open size)	 28 pages (7 sheets - open size)			
		100 - 20,000 books	Additional 1 working day						
How to Calculate Process Days? 1. Process Day = Quantity Process Day + Finishing Process Day 2. When choosing more than 1 finishing, the finishing that require the most number of days, will be the amount of days to add to delivery. Example: (Saddle Stitching) You order 5,000 books with Matt Lamination + Silkscreen Spot UV on Cover, UV Varnish on Content.									
Quantity Process Day 4 Days + Finishing Process Day (Require the most number of days) 0 Days (Matte Lamination = 0 day, Silkscreen Spot UV = 2 days, UV Varnish = 0 day) = Process Day 6 Days		 32 pages (8 sheets - open size)	 36 pages (9 sheets - open size)				 40 pages (10 sheets - open size)		
Quantity* (books) 100 - 100,000 books Incremental quantity is 100 books. (ie: 100, 200, 300, 400, 500, 600, 700, ...etc)							 You can go up to a maximum of 80 pages 80 pages (20 sheets - open size)		
							To see pages available please refer to Paper Material, Finishing and Pages Combination Table (Page 4 & 5)		

Remarks:

Should there is any combination of finishing Silkscreen Spot UV, Hot Stamping, Embossing, process day shall be counted separately and added together.
 Example: 100 - 10,000 books with additional finishing of both Silkscreen Spot UV and Hot Stamping, additional day will be 2 days. (1 + 1)

PAPER TYPE, FINISHING & PAGES COMBINATION TABLE

Cover	Content	Saddle Stitching Pages (Including Cover)			Perfect Binding Pages (Excluding Cover)	
		Content Without Finishing		Content With Finishing (Gloss / Matte Lamination, Gloss Water Based Varnish, UV Varnish)	Content Without Finishing	
		Applicable for all sizes except A4, A5 Portrait	Applicable for A4, A5 Portrait		Soft Cover	Hard Cover (Excluding Inner Paper)
Simili Paper 80gsm	Simili Paper 80gsm	8 - 80	8 - 100	-	-	-
Simili Paper 100gsm	Simili Paper 80gsm	8 - 72	8 - 88	-	-	-
	Simili Paper 100gsm	8 - 64	8 - 100	-	-	-
Simili Paper 140gsm	Simili Paper 80gsm	8 - 76	8 - 92	-	-	-
	Simili Paper 100gsm	8 - 60	8 - 92	-	-	-
	Simili Paper 140gsm	8 - 40	8 - 88	-	-	-
	Gloss Art Paper 100gsm	8 - 76	8 - 92	-	-	-
	Gloss Art Paper 128gsm	8 - 72	8 - 88	-	-	-
	Matte Art Paper 100gsm	8 - 76	8 - 92	-	-	-
	Matte Art Paper 130gsm	8 - 64	8 - 92	-	-	-
Gloss Art Paper 80gsm	Gloss Art Paper 80gsm	8 - 80	8 - 100	-	-	-
Gloss Art Paper 100gsm	Gloss Art Paper 80gsm	8 - 80	8 - 88	-	-	-
	Gloss Art Paper 100gsm	8 - 80	8 - 100	-	-	-
Gloss Art Paper 128gsm	Simili Paper 80gsm	8 - 72	8 - 92	-	-	-
	Gloss Art Paper 80gsm	8 - 80	8 - 88	-	-	-
	Gloss Art Paper 100gsm	8 - 80	8 - 88	-	-	-
	Gloss Art Paper 128gsm	8 - 72	8 - 100	-	-	-
Gloss Art Paper 150gsm	Simili Paper 80gsm	8 - 72	8 - 92	-	-	48 - 288
	Simili Paper 100gsm	8 - 64	8 - 92	-	-	48 - 288
	Gloss Art Paper 80gsm	8 - 76	8 - 92	-	-	-
	Gloss Art Paper 100gsm	8 - 76	8 - 92	-	-	48 - 288
	Gloss Art Paper 128gsm	8 - 72	8 - 92	-	-	48 - 288
	Gloss Art Paper 150gsm	8 - 64	8 - 100	8 - 44	-	-
Matte Art Paper 100gsm	Matte Art Paper 100gsm	8 - 80	8 - 100	-	-	-
Matte Art Paper 130gsm	Simili Paper 80gsm	8 - 72	8 - 92	-	-	-
	Simili Paper 100gsm	8 - 64	8 - 92	-	-	-
	Matte Art Paper 100gsm	8 - 76	8 - 92	-	-	-
	Matte Art Paper 130gsm	8 - 60	8 - 100	-	-	-
Matte Art Paper 150gsm	Simili Paper 80gsm	8 - 72	8 - 92	-	-	-
	Simili Paper 100gsm	8 - 60	8 - 92	-	-	-
	Matte Art Paper 100gsm	8 - 76	8 - 92	-	-	-
	Matte Art Paper 130gsm	8 - 60	8 - 92	-	-	-
	Matte Art Paper 150gsm	8 - 48	8 - 100	8 - 36	-	-

*Pages must be in multiple of 4 pp.

Important :



1. The thicker the booklet, the more the inner pages will creep out (extend out of cover size) when folded. Hence, keep vital elements of the layout for the inner pages away from the edges as much as possible to avoid them being trimmed off.



2. Also, due to nature of center stitching, pages may not open flat, depending on the thickness, size and paper material of the booklet.*



3. Booklet which are smaller and thicker may not close fully.*

*Reject or refund claims regarding these are not applicable.

**Size + Cover + Content + Pages
= Your Booklet Combination**

*Remark: Paper Type for cover page must be same or thicker than content page.

PAPER TYPE, FINISHING & PAGES COMBINATION TABLE

Cover	Content	Saddle Stitching Pages (Including Cover)			Perfect Binding Pages (Excluding Cover)	
		Content Without Finishing		Content With Finishing (Gloss / Matte Lamination, Gloss Water Based Varnish, UV Varnish)	Content Without Finishing	
		Applicable for all sizes except A4, A5 Portrait	Applicable for A4, A5 Portrait		Soft Cover	Hard Cover (Excluding Inner Paper)
Gloss Art Card 230gsm (2 sides coated)	Simili Paper 80gsm	8 - 68	8 - 92	-	48 - 288	-
	Simili Paper 100gsm	8 - 60	8 - 92	-	48 - 288	-
	Gloss Art Paper 80gsm , 100gsm	8 - 80	8 - 92	-	48 - 288	-
	Gloss Art Paper 128gsm	8 - 68	8 - 92	-	32 - 288	-
	Gloss Art Paper 150gsm	8 - 56	8 - 92	8 - 40	32 - 288	-
	Matte Art Paper 100gsm	8 - 68	8 - 92	-	48 - 288	-
	Matte Art Paper 130gsm	8 - 56	8 - 92	-	48 - 288	-
	Matte Art Paper 150gsm	8 - 44	8 - 92	8 - 28	32 - 288	-
	Gloss Art Card 230gsm (2 sides coated)	-	-	8 - 24	-	-
Gloss Art Card 250gsm (2 sides coated)	Simili Paper 80gsm	8 - 68	8 - 92	-	48 - 288	-
	Simili Paper 100gsm	8 - 60	8 - 92	-	48 - 288	-
	Gloss Art Paper 80gsm , 100gsm	8 - 80	8 - 92	-	48 - 288	-
	Gloss Art Paper 128gsm	8 - 64	8 - 92	-	32 - 288	-
	Gloss Art Paper 150gsm	8 - 52	8 - 92	8 - 40	32 - 288	-
	Matte Art Paper 100gsm	8 - 68	8 - 92	-	48 - 288	-
	Matte Art Paper 130gsm	8 - 56	8 - 92	-	48 - 288	-
	Matte Art Paper 150gsm	8 - 40	8 - 92	8 - 28	32 - 288	-
	Gloss Art Card 230gsm (2 sides coated)	-	-	8 - 24	-	-
Gloss Art Card 310gsm (2 sides coated)	Simili Paper 80gsm	8 - 68	8 - 92	-	48 - 288	-
	Simili Paper 100gsm	8 - 56	8 - 92	-	48 - 288	-
	Gloss Art Paper 100gsm	8 - 80	8 - 92	-	48 - 288	-
	Gloss Art Paper 128gsm	8 - 64	8 - 92	-	32 - 288	-
	Gloss Art Paper 150gsm	8 - 52	8 - 92	8 - 40	32 - 288	-
	Matte Art Paper 100gsm	8 - 64	8 - 92	-	48 - 288	-
	Matte Art Paper 130gsm	8 - 52	8 - 92	-	48 - 288	-
	Matte Art Paper 150gsm	8 - 40	8 - 92	8 - 28	32 - 288	-
	Gloss Art Card 230gsm (2 sides coated)	-	-	8 - 24	-	-
Fine Card Metal Ice 250gsm	Simili Paper 80gsm	8 - 68	8 - 92	-	-	-
	Simili Paper 100gsm	8 - 52	8 - 92	-	-	-
	Gloss Art Paper 100gsm	8 - 80	8 - 92	-	-	-
	Gloss Art Paper 128gsm	8 - 64	8 - 92	-	-	-
	Gloss Art Paper 150gsm	8 - 52	8 - 92	8 - 40	-	-
	Fine Card Metal Ice 250gsm	8 - 24	8 - 24	-	-	-

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		Content Without Finishing		Content With Finishing (Gloss / Matte Lamination, Gloss Water Based Varnish, UV Varnish)	Content Without Finishing	
		Applicable for all sizes except A4, A5 Portrait	Applicable for A4, A5 Portrait		Soft Cover	Hard Cover (Excluding Inner Paper)
Fine Card Super White 240gsm	Simili Paper 80gsm	8 - 68	8 - 92	-	-	-
	Simili Paper 100gsm	8 - 56	8 - 92	-	-	-
	Gloss Art Paper 100gsm	8 - 80	8 - 92	-	-	-
	Gloss Art Paper 128gsm	8 - 64	8 - 92	-	-	-
	Gloss Art Paper 150gsm	8 - 52	8 - 92	8 - 40	-	-
	Fine Card Super White 240gsm	8 - 28	8 - 28	-	-	-
Fine Card Linen 240gsm	Simili Paper 80gsm	8 - 68	8 - 92	-	-	-
	Simili Paper 100gsm	8 - 56	8 - 92	-	-	-
	Gloss Art Paper 100gsm	8 - 80	8 - 92	-	-	-
	Gloss Art Paper 128gsm	8 - 64	8 - 92	-	-	-
	Gloss Art Paper 150gsm	8 - 52	8 - 92	8 - 40	-	-
	Fine Card Linen 240gsm	8 - 32	8 - 32	-	-	-

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