



DIGITAL-OFFSET **BOOKLET - PERFECT BINDING (SOFTCOVER / HARDCOVER)**

PRODUCT SPECIFICATION

Size (Close Size - mm) (Height x Width)	Paper Type: Perfect Binding (Cover & Content)							Print Colour & Print Side	Finishing (Cover) *Content is not available for finishing		Quantity (Books)		Process Days (excluding order day & receive day)
									Compulsory (Colour Protective Finishing)	Optional (Qty 300 & above only)	Soft Cover	Hard Cover	
Portrait A4 210mm x 297mm A5 148mm x 210mm A6 105mm x 148mm B5 250mm x 176mm B5+ 190mm x 266mm Landscape A5 148mm x 210mm Square 210mm x 210mm	Size	A4	A5	A6	B5	B5+	210mm x 210mm	Cover (Softcover) 4C + 0 (1 side) 4C + 4C (2 sides)	Softcover - Gloss Art Card 230gsm/ 250gsm/310gsm	Silkscreen Spot UV - 1 side only (Front) (Matte Lamination on Front is required)	10 20 30 40 50 60 70 80 90 100 110 120 130 140 150 160 170 180 190 200 210 220 230 240 250 260 270 280 290 300 400 500	10 20 30 40 50 60 70 80 90 100 110 120 130 140 150 160 170 180 190 200 210 220 230 240 250 260 270 280 290 300 400 500	Softcover + Color Protective Finishing 2 days (10 - 500 books) Hardcover + Color Protective Finishing 4 days (10 - 500 books) + Silkscreen Spot UV / Hot Stamping / Embossing +1 day (100 - 500 books) DO (Cut-Off Time: 3pm)
	Softcover							Cover (Hardcover) 4C + 0 (1 side)	Choose either one (1 side): - Gloss Lamination - Matte Lamination - UV Varnish - Gloss Water Based Varnish	Hot Stamping - 1 side only (Front) - 6 colour available: Gold, Silver, Green, Blue, Black & Red - Max 2 colours			
	- Gloss Art Card 230gsm	✓	✓	✓	-	-	✓	Inner Paper (Front & Back) (Hardcover) 0 + 0 4C + 4C (2 sides, 3 pages)	When choosing 1 side colour protective finishing with 2 sides printing, Gloss Water Based Varnish will be applied on the inner side of cover for free without additional process day.	Embossing (Only applicable for Softcover Gloss Art Card 230gsm/ 250gsm / 310gsm)			
	- Gloss Art Card 250gsm	✓	✓	✓	✓	✓	✓	Content 1C + 1C (2 sides) 4C + 4C (2 sides)		Hot Stamping/Embossing Area Size: 1) 90mm x 30mm 2) 90mm x 70mm 3) 95mm x 206mm 4) 101mm x 144mm 5) 144mm x 206mm 6) 194mm x 206mm 7) 206mm x 294mm			
	- Gloss Art Card 310gsm	✓	-	-	✓	✓	✓						
	Hardcover												
	- Gloss Art Paper 150gsm + Chipboard 1500gsm (Cover)	✓	✓	-	✓	✓	-						
	- Gloss Art Paper 150gsm (Inner Paper - Front & Back)												
	Content												
	- Simili 80gsm	✓	✓	✓	-	-	✓						
	- Simili 100gsm	✓	✓	✓	✓	✓	✓						
	- Gloss Art Paper 100gsm	✓	✓	✓	✓	✓	✓						
	- Gloss Art Paper 128gsm	✓	✓	✓	✓	✓	✓						
	- Gloss Art Paper 150gsm	✓	✓	✓	-	-	✓						
	- Matte Art Paper 100gsm	✓	✓	✓	✓	✓	✓						
	- Matte Art Paper 130gsm	✓	✓	✓	✓	✓	✓						
	- Matte Art Paper 150gsm	✓	✓	✓	-	-	✓						
Remark Cover and content combination please refer to paper type, finishing and pages combination table.													

Remarks:

Should there is any combination of finishing Spot UV, Hot Stamping, Embossing, process day shall be counted separately and added together. Not allow overlapping of Spov UV or Hot Stamping on top of Embossing or Hot Stamping.
 Example: 300 - 25,000 books with additional finishing of both Spot UV and Hot Stamping, additional day will be 2 days. (1 + 1)



PRODUCT SPECIFICATION

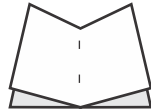
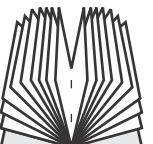
Size (Close Size - mm) (Height x Width)	Paper Type: Saddle Stitching (Cover & Content)							Print Colour & Print Side	Finishing (Cover & Content)		Quantity (Books)	Process Days (excluding order day & receive day)	
									Compulsory (Colour Protective Finishing)	Optional (Qty 300 & above only)			
Portrait A4 210mm x 297mm	Size	A4	A5	A6	B5	B5+	210mm x 210mm	Cover 4C + 0 (1 side) 4C + 4C (2 sides)	Cover - Gloss Art Card 230gsm/ 250gsm/310gsm (1 side/2 sides)	Gloss / Matt Lamination Cover - Gloss Art Paper 150gsm - Matte Art Paper 150gsm (1 side / 2 sides)	10 20 30 40 50 60	Normal Order + Color Protective Finishing 2 days (10 - 500 books)	
	- Simili 80gsm	✓	✓	✓	**_	**_	✓				70		
A5 148mm x 210mm	- Simili 100gsm	✓	✓	✓	✓	✓	✓				80	+ Silkscreen Spot UV / Hot Stamping / Embossing +1 day (100 - 500 books)	
	- Simili 140gsm	✓	✓	✓	**_	**_	✓				90		
A6 105mm x 148mm	- Gloss Art Paper 100gsm	✓	✓	✓	✓	✓	✓		When choosing 1 side colour protective finishing with 2 sides printing, Gloss Water Based Varnish will be applied on the inner side of cover for free without additional process day.	Content - Gloss Art Paper 150gsm - Matte Art Paper 150gsm (2 sides)	100	DO (Cut-Off Time: 3pm)	
	- Gloss Art Paper 128gsm	✓	✓	✓	✓	✓	✓						110
B5 250mm x 176mm	- Gloss Art Paper 150gsm	✓	✓	✓	**_	**_	✓					120	
	- Matte Art Paper 100gsm	✓	✓	✓	**_	**_	✓					130	
B5+ 190mm x 266mm	- Matte Art Paper 130gsm	✓	✓	✓	**_	**_	✓		Choose either one: - Gloss Lamination - Matte Lamination - UV Varnish - Gloss Water Based Varnish	Cover Only: Silkscreen Spot UV* - 1 side only (Front) (Matt Lamination required)	140		
	- Matte Art Paper 150gsm	✓	✓	✓	**_	**_	✓					150	
Landscape A5 148mm x 210mm	- Gloss Art Card 230gsm	✓	✓	✓	**_	**_	✓					160	
	- Gloss Art Card 250gsm	✓	✓	✓	✓	✓	✓					170	
	- Gloss Art Card 310gsm	✓	✓	-	-	-	✓			Hot Stamping* - 1 side only (Front) - 6 colour available: Gold, Silver, Green, Blue, Black & Red - Max 2 colours	180 190 200 210 220 230 240		
Square 210mm x 210mm	- Metal Ice 250gsm	✓	✓	✓	-	-	✓			Embossing* (Only applicable for Softcover Gloss Art Card 230gsm/ 250gsm/ 310gsm) Hot Stamping/Embossing Area Size: 1) 90mm x 30mm 2) 90mm x 70mm 3) 95mm x 206mm 4) 101mm x 144mm 5) 144mm x 206mm 6) 194mm x 206mm 7) 206mm x 294mm	250 260 270 280 290 300 400 500		
	- Super White 240gsm	✓	✓	✓	-	-	✓			*Applicable to cover with qty 300 & above only.			
	- Linen 240gsm	✓	✓	✓	-	-	✓						
	**not applicable for same cover and content												
	<u>Remark</u> Cover and content combination please refer to paper type, finishing and pages combination table.												

Remarks:

Should there is any combination of finishing Spot UV, Hot Stamping, Embossing, process day shall be counted separately and added together. Not allow overlapping of Spov UV or Hot Stamping on top of Embossing or Hot Stamping.

Example: 300 - 25,000 books with additional finishing of both Spot UV and Hot Stamping, additional day will be 2 days. (1 + 1)

PROCESS DAY & PAGE COMBINATION

Process Days (Excluding Order Day & Receive Day)				Pages (including cover)				
Binding Type		Normal order + Gloss Lamination / Matte Lamination / UV Varnish / Water Based Varnish						
	Saddle Stitching	10 - 500 books	2 working days	 8 pages (2 sheets - open size)	 12 pages (3 sheets - open size)	 16 pages (4 sheets - open size)		
		100 - 5,000 books	4 working days					
		5,100 - 20,000 books	5 working days					
	Perfect Bind (Softcover)	10 - 500 books	2 working days					
		100 - 1,900 books	4 working days					
		2,000 - 5,000 books	5 working days					
		5,100 - 10,000 books	6 working days					
	Perfect Bind (Hardcover)	10 - 500 books	4 working days					
100 - 2,000 books		5 working days						
All type of Binding type		Additional Artistic Finishing of Silkscreen Spot UV / Hot Stamping / Embossing		 20 pages (5 sheets - open size)	 24 pages (6 sheets - open size)	 28 pages (7 sheets - open size)		
		100 - 20,000 books	Additional 1 working day					
Quantity* (books) 100 - 100,000 books Incremental quantity is 100 books. (ie: 100, 200, 300, 400, 500, 600, 700, ...etc)		How to Calculate Process Days? 1. Process Day = Quantity Process Day + Finishing Process Day 2. When choosing more than 1 finishing, the finishing that require the most number of days, will be the amount of days to add to delivery. Example: (Saddle Stitching) You order 5,000 books with Matt Lamination + Silkscreen Spot UV on Cover, UV Varnish on Content.						
		Quantity Process Day 4 Days + Finishing Process Day (Require the most number of days) 0 Days (Matte Lamination = 0 day, Silkscreen Spot UV = 2 days, UV Varnish = 0 day) = Process Day 6 Days						
		 32 pages (8 sheets - open size)					 36 pages (9 sheets - open size)	 40 pages (10 sheets - open size)
		 You can go up to a maximum of 80 pages 80 pages (20 sheets - open size)						
		To see pages available please refer to Paper Material, Finishing and Pages Combination Table (Page 4 & 5)						

Remarks:

Should there is any combination of finishing Silkscreen Spot UV, Hot Stamping, Embossing, process day shall be counted separately and added together.
 Example: 100 - 10,000 books with additional finishing of both Silkscreen Spot UV and Hot Stamping, additional day will be 2 days. (1 + 1)

PAPER TYPE, FINISHING & PAGES COMBINATION TABLE

Cover	Content	Saddle Stitching Pages (Including Cover)			Perfect Binding Pages (Excluding Cover)	
		Content Without Finishing		Content With Finishing (Gloss / Matte Lamination, Gloss Water Based Varnish, UV Varnish)	Content Without Finishing	
		Applicable for all sizes except A5 Portrait	Applicable for A5 Portrait		Soft Cover	Hard Cover (Excluding Inner Paper)
Simili Paper 80gsm	Simili Paper 80gsm	8 - 80	8 - 100	-	-	-
Simili Paper 100gsm	Simili Paper 80gsm	8 - 72	8 - 88	-	-	-
	Simili Paper 100gsm	8 - 64	8 - 100	-	-	-
Simili Paper 140gsm	Simili Paper 80gsm	8 - 76	8 - 92	-	-	-
	Simili Paper 100gsm	8 - 60	8 - 92	-	-	-
	Simili Paper 140gsm	8 - 40	8 - 88	-	-	-
	Gloss Art Paper 100gsm	8 - 76	8 - 92	-	-	-
	Gloss Art Paper 128gsm	8 - 72	8 - 88	-	-	-
	Matte Art Paper 100gsm	8 - 76	8 - 92	-	-	-
	Matte Art Paper 130gsm	8 - 64	8 - 92	-	-	-
	Gloss Art Paper 80gsm	8 - 80	8 - 100	-	-	-
Gloss Art Paper 80gsm	Gloss Art Paper 80gsm	8 - 80	8 - 88	-	-	-
	Gloss Art Paper 100gsm	8 - 80	8 - 100	-	-	-
Gloss Art Paper 128gsm	Simili Paper 80gsm	8 - 72	8 - 92	-	-	-
	Gloss Art Paper 80gsm	8 - 80	8 - 88	-	-	-
	Gloss Art Paper 100gsm	8 - 80	8 - 88	-	-	-
	Gloss Art Paper 128gsm	8 - 72	8 - 100	-	-	-
Gloss Art Paper 150gsm	Simili Paper 80gsm	8 - 72	8 - 92	-	-	48 - 288
	Simili Paper 100gsm	8 - 64	8 - 92	-	-	48 - 288
	Gloss Art Paper 80gsm	8 - 76	8 - 92	-	-	-
	Gloss Art Paper 100gsm	8 - 76	8 - 92	-	-	48 - 288
	Gloss Art Paper 128gsm	8 - 72	8 - 92	-	-	48 - 288
	Gloss Art Paper 150gsm	8 - 64	8 - 100	8 - 44	-	-
Matte Art Paper 100gsm	Matte Art Paper 100gsm	8 - 80	8 - 100	-	-	-
Matte Art Paper 130gsm	Simili Paper 80gsm	8 - 72	8 - 92	-	-	-
	Simili Paper 100gsm	8 - 64	8 - 92	-	-	-
	Matte Art Paper 100gsm	8 - 76	8 - 92	-	-	-
	Matte Art Paper 130gsm	8 - 60	8 - 100	-	-	-
Matte Art Paper 150gsm	Simili Paper 80gsm	8 - 72	8 - 92	-	-	-
	Simili Paper 100gsm	8 - 60	8 - 92	-	-	-
	Matte Art Paper 100gsm	8 - 76	8 - 92	-	-	-
	Matte Art Paper 130gsm	8 - 60	8 - 92	-	-	-
	Matte Art Paper 150gsm	8 - 48	8 - 100	8 - 36	-	-

*Pages must be in multiple of 4 pp.



1. The thicker the booklet, the more the inner pages will creep out (extend out of cover size) when folded. Hence, keep vital elements of the layout for the inner pages away from the edges as much as possible to avoid them being trimmed off.



2. Also, due to nature of center stitching, pages may not open flat, depending on the thickness, size and paper material of the booklet.*



3. Booklet which are smaller and thicker may not close fully.*

*Reject or refund claims regarding these are not applicable.

**Size + Cover + Content + Pages
= Your Booklet Combination**

*Remark: Paper Type for cover page must be same or thicker than content page.

PAPER TYPE, FINISHING & PAGES COMBINATION TABLE

Cover	Content	Saddle Stitching Pages (Including Cover)			Perfect Binding Pages (Excluding Cover)	
		Content Without Finishing		Content With Finishing (Gloss / Matte Lamination, Gloss Water Based Varnish, UV Varnish)	Content Without Finishing	
		Applicable for all sizes except A5 Portrait	Applicable for A5 Portrait		Soft Cover	Hard Cover (Excluding Inner Paper)
Gloss Art Card 230gsm (2 sides coated)	Simili Paper 80gsm	8 - 68	8 - 92	-	48 - 288	-
	Simili Paper 100gsm	8 - 60	8 - 92	-	48 - 288	-
	Gloss Art Paper 80gsm , 100gsm	8 - 80	8 - 92	-	48 - 288	-
	Gloss Art Paper 128gsm	8 - 68	8 - 92	-	32 - 288	-
	Gloss Art Paper 150gsm	8 - 56	8 - 92	8 - 40	32 - 288	-
	Matte Art Paper 100gsm	8 - 68	8 - 92	-	48 - 288	-
	Matte Art Paper 130gsm	8 - 56	8 - 92	-	48 - 288	-
	Matte Art Paper 150gsm	8 - 44	8 - 92	8 - 28	32 - 288	-
	Gloss Art Card 230gsm (2 sides coated)	-	-	8 - 24	-	-
Gloss Art Card 250gsm (2 sides coated)	Simili Paper 80gsm	8 - 68	8 - 92	-	48 - 288	-
	Simili Paper 100gsm	8 - 60	8 - 92	-	48 - 288	-
	Gloss Art Paper 80gsm , 100gsm	8 - 80	8 - 92	-	48 - 288	-
	Gloss Art Paper 128gsm	8 - 64	8 - 92	-	32 - 288	-
	Gloss Art Paper 150gsm	8 - 52	8 - 92	8 - 40	32 - 288	-
	Matte Art Paper 100gsm	8 - 68	8 - 92	-	48 - 288	-
	Matte Art Paper 130gsm	8 - 56	8 - 92	-	48 - 288	-
	Matte Art Paper 150gsm	8 - 40	8 - 92	8 - 28	32 - 288	-
	Gloss Art Card 230gsm (2 sides coated)	-	-	8 - 24	-	-
Gloss Art Card 310gsm (2 sides coated)	Simili Paper 80gsm	8 - 68	8 - 92	-	48 - 288	-
	Simili Paper 100gsm	8 - 56	8 - 92	-	48 - 288	-
	Gloss Art Paper 100gsm	8 - 80	8 - 92	-	48 - 288	-
	Gloss Art Paper 128gsm	8 - 64	8 - 92	-	32 - 288	-
	Gloss Art Paper 150gsm	8 - 52	8 - 92	8 - 40	32 - 288	-
	Matte Art Paper 100gsm	8 - 64	8 - 92	-	48 - 288	-
	Matte Art Paper 130gsm	8 - 52	8 - 92	-	48 - 288	-
	Matte Art Paper 150gsm	8 - 40	8 - 92	8 - 28	32 - 288	-
	Gloss Art Card 230gsm (2 sides coated)	-	-	8 - 24	-	-
Fine Card Metal Ice 250gsm	Simili Paper 80gsm	8 - 68	8 - 92	-	-	-
	Simili Paper 100gsm	8 - 52	8 - 92	-	-	-
	Gloss Art Paper 100gsm	8 - 80	8 - 92	-	-	-
	Gloss Art Paper 128gsm	8 - 64	8 - 92	-	-	-
	Gloss Art Paper 150gsm	8 - 52	8 - 92	8 - 40	-	-
	Fine Card Metal Ice 250gsm	8 - 24	8 - 24	-	-	-

*Pages must be in multiple of 4 pp.

Important :



1. The thicker the booklet, the more the inner pages will creep out (extend out of cover size) when folded. Hence, keep vital elements of the layout for the inner pages away from the edges as much as possible to avoid them being trimmed off.



2. Also, due to nature of center stitching, pages may not open flat, depending on the thickness, size and paper material of the booklet.*



3. Booklet which are smaller and thicker may not close fully.*

*Reject or refund claims regarding these are not applicable.

**Size + Cover + Content + Pages
= Your Booklet Combination**

*Remark: Paper Type for cover page must be same or thicker than content page.

PAPER TYPE, FINISHING & PAGES COMBINATION TABLE

Cover	Content	Saddle Stitching Pages (Including Cover)			Perfect Binding Pages (Excluding Cover)	
		Content Without Finishing		Content With Finishing (Gloss / Matte Lamination, Gloss Water Based Varnish, UV Varnish)	Content Without Finishing	
		Applicable for all sizes except A5 Portrait	Applicable for A5 Portrait		Soft Cover	Hard Cover (Excluding Inner Paper)
Fine Card Super White 240gsm	Simili Paper 80gsm	8 - 68	8 - 92	-	-	-
	Simili Paper 100gsm	8 - 56	8 - 92	-	-	-
	Gloss Art Paper 100gsm	8 - 80	8 - 92	-	-	-
	Gloss Art Paper 128gsm	8 - 64	8 - 92	-	-	-
	Gloss Art Paper 150gsm	8 - 52	8 - 92	8 - 40	-	-
	Fine Card Super White 240gsm	8 - 28	8 - 28	-	-	-
Fine Card Linen 240gsm	Simili Paper 80gsm	8 - 68	8 - 92	-	-	-
	Simili Paper 100gsm	8 - 56	8 - 92	-	-	-
	Gloss Art Paper 100gsm	8 - 80	8 - 92	-	-	-
	Gloss Art Paper 128gsm	8 - 64	8 - 92	-	-	-
	Gloss Art Paper 150gsm	8 - 52	8 - 92	8 - 40	-	-
	Fine Card Linen 240gsm	8 - 32	8 - 32	-	-	-

*Pages must be in multiple of 4 pp.

Important :



1. The thicker the booklet, the more the inner pages will creep out (extend out of cover size) when folded. Hence, keep vital elements of the layout for the inner pages away from the edges as much as possible to avoid them being trimmed off.



2. Also, due to nature of center stitching, pages may not open flat, depending on the thickness, size and paper material of the booklet.*



3. Booklet which are smaller and thicker may not close fully.*

*Reject or refund claims regarding these are not applicable.

**Size + Cover + Content + Pages
= Your Booklet Combination**

*Remark: Paper Type for cover page must be same or thicker than content page.