

PRODUCT SPECIFICATION

Size (Close Size - mm) (Height x Width)	Paper Type: Perfect Binding (Cover & Content)						Print Colour & Print Side	Finishing (Cover) <small>*Content is not available for finishing</small>		Quantity (Books)		Process Days (excluding order day & receive day)
								Compulsory (Colour Protective Finishing)	Optional (Qty 300 & above only)	Soft Cover	Hard Cover	
<b>Portrait</b> <b>A4</b> 210mm x 297mm  <b>A5</b> 148mm x 210mm  <b>A6</b> 105mm x 148mm  <b>B5</b> 250mm x 176mm  <b>B5+</b> 190mm x 266mm   <b>Landscape</b> <b>A4*</b> 210mm x 297mm  <b>A5</b> 148mm x 210mm  <small>*available for qty 100 books &amp; above only</small>	<b>Size</b>	<b>A4</b>	<b>A5</b>	<b>A6</b>	<b>B5</b>	<b>B5+</b>	<b>Cover (Softcover)</b> 4C + 0 (1 side) 4C + 4C (2 sides)  <b>Cover (Hardcover)</b> 4C + 0 (1 side)  <b>Inner Paper (Front &amp; Back) (Hardcover)</b> 0 + 0 4C + 4C (2 sides, 3 pages)  <b>Content</b> 1C + 1C (2 sides) 4C + 4C (2 sides)  <small>**Qty 10 - 500 books only available in black color.</small>	<b>Softcover</b> - Gloss Art Card 230gsm/250gsm/310gsm  Choose either one (1 side): - Gloss Lamination - Matte Lamination - UV Varnish - Gloss Water Based Varnish  When choosing 1 side colour protective finishing with 2 sides printing, Gloss Water Based Varnish will be applied on the inner side of cover for free without additional process day.  <b>Hardcover</b> - Gloss Art Paper 150gsm + Chipboard 1500gsm  Choose either one (1 side): - Gloss Lamination - Matte Lamination	<b>Silkscreen Spot UV</b> - 1 side only (Front) <b>(Matte Lamination on Front is required)</b>  <b>Hot Stamping</b> - 1 side only (Front) - 6 colour available: Gold, Silver, Green, Blue, Black & Red - Max 2 colours  <b>Embossing</b> (Only applicable for Softcover Gloss Art Card 230gsm/250gsm) / 310gsm  Hot Stamping/Embossing Area Size: 1) 90mm x 30mm 2) 90mm x 70mm 3) 95mm x 206mm 4) 101mm x 144mm 5) 144mm x 206mm 6) 194mm x 206mm 7) 206mm x 294mm	100 150 200 250 300 350 400 450 500 550 600 650 700 750 800 850 900 950 1,000 1,100 1,200 1,300 1,400 1,500 1,600 1,700 1,800 1,900 2,000 3,000 4,000 5,000 6,000 7,000 8,000 9,000 10,000	100 150 200 250 300 350 400 450 500 550 600 650 700 750 800 850 900 950 1,000 1,100 1,200 1,300 1,400 1,500 1,600 1,700 1,800 1,900 2,000 3,000 4,000 5,000 6,000 7,000 8,000 9,000 10,000	<b>Softcover + Color Protective Finishing</b> <b>LO (Cut-Off Time: 6pm)</b> <b>4 days</b> (100 - 1,900 books)  <b>5 days</b> 2,000 - 5,000 books)  <b>6 days</b> (5,100 - 10,000 books)  <b>Hardcover + Color Protective Finishing</b> <b>LO (Cut-Off Time: 6pm)</b> <b>5 days</b> (100 - 2,000 books)  Add 1 day for every additional 1,000 books  <b>+ SilkscreenSpot UV / Hot Stamping / Embossing</b> <b>+1 day</b> (100 - 10,000 books)
	<b>Softcover</b>											
	- Gloss Art Card 230gsm	✓	✓	✓	-	-						
	- Gloss Art Card 250gsm	✓	✓	✓	✓	✓						
	- Gloss Art Card 310gsm	✓	-	-	✓	✓						
	<b>Hardcover**</b>											
	- Gloss Art Paper 150gsm + Chipboard 1500gsm (Cover)											
	- Gloss Art Paper 150gsm (Inner Paper - Front & Back)	✓	✓	-	✓	✓						
	<b>Content</b>											
	- Simili 80gsm	✓	✓	✓	-	-						
- Simili 100gsm	✓	✓	✓	✓	✓							
- Gloss Art Paper 80gsm	✓	✓	✓	-	-							
- Gloss Art Paper 100gsm	✓	✓	✓	✓	✓							
- Gloss Art Paper 128gsm	✓	✓	✓	✓	✓							
- Gloss Art Paper 150gsm	✓	✓	✓	-	-							
- Matte Art Paper 100gsm	✓	✓	✓	✓	✓							
- Matte Art Paper 130gsm	✓	✓	✓	✓	✓							
- Matte Art Paper 150gsm	✓	✓	✓	-	-							
**Hardcover available until 5,000 books only  <b>Remark</b> Cover and content combination please refer to paper type, finishing and pages combination table.												

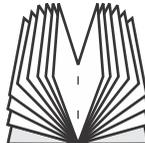
**Remarks:**  
Should there is any combination of finishing Spot UV, Hot Stamping, Embossing, process day shall be counted separately and added together. Not allow overlapping of Spov UV or Hot Stamping on top of Embossing or Hot Stamping.  
Example: 300 - 25,000 books with additional finishing of both Spot UV and Hot Stamping, additional day will be 2 days. (1 + 1)

PRODUCT SPECIFICATION

Size (Close Size - mm) (Height x Width)	Paper Type: Saddle Stitching (Cover & Content)						Print Colour & Print Side	Finishing (Cover & Content)		Quantity (Books)	Process Days (excluding order day & receive day)
								Compulsory (Colour Protective Finishing)	Optional (Qty 300 & above only)		
<b>Portrait</b> <b>A4</b> 210mm x 297mm  <b>A5</b> 148mm x 210mm  <b>A6</b> 105mm x 148mm  <b>B5</b> 250mm x 176mm  <b>B5+</b> 190mm x 266mm  <b>Landscape</b> <b>A4*</b> 210mm x 297mm  <b>A5</b> 148mm x 210mm  *available for qty 100 books & above only	<b>Size</b>	<b>A4</b>	<b>A5</b>	<b>A6</b>	<b>B5</b>	<b>B5+</b>	<b>Cover</b> 4C + 0 (1 side) 4C + 4C (2 sides)  <b>Content</b> 1C + 1C (2 sides)** 4C + 4C (2 sides)  **Qty 10 - 500 books only available in black color.	<b>Cover</b> Gloss Art Card 230gsm/250gsm/310gsm (1 side/2 sides)  <b>Content</b> Gloss Art Card 230gsm/250gsm (2 sides)  Choose either one: - Gloss Lamination - Matte Lamination - UV Varnish - Gloss Water Based Varnish  When choosing 1 side colour protective finishing with 2 sides printing, Gloss Water Based Varnish will be applied on the inner side of cover for free without additional process day.	<b>Gloss / Matte Lamination</b>  <b>Cover</b> - Gloss Art Paper 150gsm - Matte Art Paper 150gsm (1 side/2 sides)  <b>Content</b> - Gloss Art Paper 150gsm - Matte Art Paper 150gsm (2 sides)  <b>Cover Only:</b> <b>Silkscreen Spot UV*</b> - 1 side only (Front) (Matte Lamination required)  <b>Hot Stamping*</b> - 1 side only (Front) - 6 colour available: Gold, Silver, Green, Blue, Black & Red - Max 2 colours  <b>Embossing*</b> (Only applicable for Softcover Gloss Art Card 230gsm/250gsm/310gsm)  Hot Stamping/Embossing Area Size: 1) 90mm x 30mm 2) 90mm x 70mm 3) 95mm x 206mm 4) 101mm x 144mm 5) 144mm x 206mm 6) 194mm x 206mm 7) 206mm x 294mm  *Applicable to cover with qty 300 & above only.	100	<b>Normal Order + Color Protective Finishing</b> <b>LO (Cut-Off Time: 6pm)</b> <b>4 days</b> (100 - 5,000 books)  <b>5 days</b> (5,100 - 20,000 books)  <b>+ Silkscreen Spot UV / Hot Stamping / Embossing +1 day</b> (100 - 20,000 books)
	- Simili 80gsm	✓	✓	✓	-	-				150	
	- Simili 100gsm	✓	✓	✓	✓	✓				200	
	- Gloss Art Paper 80gsm	✓	✓	✓	-	-				250	
	- Gloss Art Paper 100gsm	✓	✓	✓	✓	✓				300	
	- Gloss Art Paper 128gsm	✓	✓	✓	✓	✓				350	
	- Gloss Art Paper 150gsm	✓	✓	✓	-	-				400	
	- Matte Art Paper 100gsm	✓	✓	✓	-	-				450	
	- Matte Art Paper 130gsm	✓	✓	✓	-	-				500	
	- Matte Art Paper 150gsm	✓	✓	✓	-	-				550	
- Gloss Art Card 230gsm	✓	✓	✓	-	-	600					
- Gloss Art Card 250gsm	✓	✓	✓	✓	✓	650					
- Gloss Art Card 310gsm	✓	✓	-	-	-	700					
<b>Remark</b> Cover and content combination please refer to paper type, finishing and pages combination table.									750		
									800		
									850		
									900		
									950		
									1,000		
									1,100		
									1,200		
									1,300		
									1,400		
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									9,000		
									10,000		
									20,000		

**Remarks:**  
 Should there is any combination of finishing Spot UV, Hot Stamping, Embossing, process day shall be counted separately and added together. Not allow overlapping of Spov UV or Hot Stamping on top of Embossing or Hot Stamping.  
 Example: 100 - 20,000 books with additional finishing of both Spot UV and hot stamping, additional day will be 2 days. (1 + 1)

## PROCESS DAY & PAGE COMBINATION

		<b>Process Days</b> (Excluding Order Day & Receive Day)		<b>Pages</b> (including cover)					
<b>Binding Type</b>		<b>Normal order + Gloss Lamination / Matte Lamination / UV Varnish / Water Based Varnish</b>							
	Saddle Stitching	10 - 500 books	2 working days	 8 pages (2 sheets - open size)	 12 pages (3 sheets - open size)	 16 pages (4 sheets - open size)			
		100 - 5,000 books	4 working days						
		5,100 - 20,000 books	5 working days						
	Perfect Bind (Softcover)	10 - 500 books	2 working days						
		100 - 1,900 books	4 working days						
		2,000 - 5,000 books	5 working days						
	Perfect Bind (Hardcover)	5,100 - 10,000 books	6 working days				 20 pages (5 sheets - open size)	 24 pages (6 sheets - open size)	 28 pages (7 sheets - open size)
		10 - 500 books	4 working days						
		100 - 2,000 books	5 working days						
<b>All type of Binding type</b>	<b>Additional Artistic Finishing of Silkscreen Spot UV / Hot Stamping / Embossing</b>			 32 pages (8 sheets - open size)	 36 pages (9 sheets - open size)	 40 pages (10 sheets - open size)			
	100 - 20,000 books	Additional 1 working day							
<b>Quantity* (books)</b> 100 - 100,000 books Incremental quantity is 100 books. (ie: 100, 200, 300, 400, 500, 600, 700, ...etc)		<p><b>How to Calculate Process Days?</b></p> <p>1. Process Day = Quantity Process Day + Finishing Process Day</p> <p>2. When choosing more than 1 finishing, the finishing that require the most number of days, will be the amount of days to add to delivery.</p> <p>Example: (Saddle Stitching) You order 5,000 books with Matt Lamination + Silkscreen Spot UV on Cover, UV Varnish on Content.</p>		<p><b>You can go up to a maximum of 80 pages</b></p> <p>80 pages (20 sheets - open size)</p> <p><b>To see pages available please refer to Paper Material, Finishing and Pages Combination Table (Page 4 &amp; 5)</b></p>					
		<p><b>Quantity Process Day</b> 4 Days</p>	<p><b>Finishing Process Day</b> (Require the most number of days) <b>0 Days</b> (Matte Lamination = 0 day, Silkscreen Spot UV = 2 days, UV Varnish = 0 day)</p>	=	<p><b>Process Day</b> 6 Days</p>				

**Remarks:**  
Should there is any combination of finishing Silkscreen Spot UV, Hot Stamping, Embossing, process day shall be counted separately and added together.  
Example: 100 - 10,000 books with additional finishing of both Silkscreen Spot UV and Hot Stamping, additional day will be 2 days. (1 + 1)

## PAPER TYPE, FINISHING & PAGES COMBINATION TABLE

Cover	Content	Saddle Stitching Pages (Including Cover)		Perfect Binding Pages (Excluding Cover)	
		Content Without Finishing	Content With Finishing	Content Without Finishing	
			(Gloss / Matte Lamination, Gloss Water Based Varnish, UV Varnish)	Soft Cover	Hard Cover (Excluding Inner Paper)
Simili Paper 80gsm	Simili Paper 80gsm	8 - 80	-	-	-
Simili Paper 100gsm	Simili Paper 80gsm	8 - 72	-	-	-
	Simili Paper 100gsm	8 - 64	-	-	-
Simili Paper 140gsm	Simili Paper 80gsm	8 - 76	-	-	-
	Simili Paper 100gsm	8 - 60	-	-	-
	Simili Paper 140gsm	8 - 40	-	-	-
	Gloss Art Paper 100gsm	8 - 76	-	-	-
	Gloss Art Paper 128gsm	8 - 72	-	-	-
	Matte Art Paper 100gsm	8 - 76	-	-	-
Gloss Art Paper 80gsm	Matte Art Paper 130gsm	8 - 64	-	-	-
	Gloss Art Paper 80gsm	8 - 80	-	-	-
Gloss Art Paper 100gsm	Gloss Art Paper 80gsm , 100gsm	8 - 80	-	-	-
Gloss Art Paper 128gsm	Simili Paper 80gsm	8 - 72	-	-	-
	Gloss Art Paper 80gsm , 100gsm	8 - 80	-	-	-
	Gloss Art Paper 128gsm	8 - 72	-	-	-
Gloss Art Paper 150gsm	Simili Paper 80gsm	8 - 72	-	-	48 - 288
	Simili Paper 100gsm	8 - 64	-	-	48 - 288
	Gloss Art Paper 80gsm	8 - 76	-	-	-
	Gloss Art Paper 100gsm	8 - 76	-	-	48 - 288
	Gloss Art Paper 128gsm	8 - 72	-	-	48 - 288
	Gloss Art Paper 150gsm	8 - 64	8 - 44	-	48 - 288 (Portrait Only)
	Matte Art Paper 100gsm	-	-	-	48 - 288 (Portrait Only)
	Matte Art Paper 130gsm	-	-	-	48 - 288 (Portrait Only)
Matte Art Paper 100gsm	Matte Art Paper 150gsm	-	-	-	48 - 288 (Portrait Only)
	Matte Art Paper 100gsm	8 - 80	-	-	-
Matte Art Paper 130gsm	Simili Paper 80gsm	8 - 72	-	-	-
	Simili Paper 100gsm	8 - 64	-	-	-
	Matte Art Paper 100gsm	8 - 76	-	-	-
	Matte Art Paper 130gsm	8 - 60	-	-	-
	Simili Paper 80gsm	8 - 72	-	-	-
Matte Art Paper 150gsm	Simili Paper 100gsm	8 - 60	-	-	-
	Matte Art Paper 100gsm	8 - 76	-	-	-
	Matte Art Paper 130gsm	8 - 60	-	-	-
	Matte Art Paper 150gsm	8 - 48	8 - 36	-	-

\*Pages must be in multiple of 4 pp.

### Important :



1. The thicker the booklet, the more the inner pages will creep out (extend out of cover size) when folded. Hence, keep vital elements of the layout for the inner pages away from the edges as much as possible to avoid them being trimmed off.



2. Also, due to nature of center stitching, pages may not open flat, depending on the thickness, size and paper material of the booklet.\*



3. Booklet which are smaller and thicker may not close fully.\*

\*Reject or refund claims regarding these are not applicable.

**Size + Cover + Content + Pages = Your Booklet Combination**

\*Remark: Paper Type for cover page must be same or thicker than content page.

## PAPER TYPE, FINISHING & PAGES COMBINATION TABLE

Cover	Content	Saddle Stitching Pages (Including Cover)		Perfect Binding Pages (Excluding Cover)	
		Content Without Finishing	Content With Finishing	Content Without Finishing	
			(Gloss / Matte Lamination, Gloss Water Based Varnish, UV Varnish)	Soft Cover	Hard Cover (Excluding Inner Paper)
<b>Gloss Art Card 230gsm (2 sides coated)</b>	Simili Paper 80gsm	8 - 68	-	40 - 288	-
	Simili Paper 100gsm	8 - 60	-	36 - 288	-
	Gloss Art Paper 80gsm , 100gsm	8 - 80	-	68 - 288	-
	Gloss Art Paper 128gsm	8 - 68	-	32 - 288	-
	Gloss Art Paper 150gsm	8 - 56	8 - 40	32 - 288	-
	Matte Art Paper 100gsm	8 - 68	-	40 - 288	-
	Matte Art Paper 130gsm	8 - 56	-	36 - 288	-
	Matte Art Paper 150gsm	8 - 44	8 - 28	32 - 288	-
Gloss Art Card 230gsm (2 sides coated)	-	8 - 24	-	-	
<b>Gloss Art Card 250gsm (2 sides coated)</b>	Simili Paper 80gsm	8 - 68	-	40 - 288	-
	Simili Paper 100gsm	8 - 60	-	36 - 288	-
	Gloss Art Paper 80gsm , 100gsm	8 - 80	-	68 - 288	-
	Gloss Art Paper 128gsm	8 - 64	-	32 - 288	-
	Gloss Art Paper 150gsm	8 - 52	8 - 40	32 - 288	-
	Matte Art Paper 100gsm	8 - 68	-	40 - 288	-
	Matte Art Paper 130gsm	8 - 56	-	36 - 288	-
	Matte Art Paper 150gsm	8 - 40	8 - 28	32 - 288	-
	Gloss Art Card 230gsm (2 sides coated)	-	8 - 24	-	-
Gloss Art Card 250gsm (2 sides coated)	-	8 - 24	-	-	
<b>Gloss Art Card 310gsm (2 sides coated)</b>	Simili Paper 80gsm	8 - 68	-	36 - 288	-
	Simili Paper 100gsm	8 - 56	-	36 - 288	-
	Gloss Art Paper 100gsm	8 - 80	-	48 - 288	-
	Gloss Art Paper 128gsm	8 - 64	-	32 - 288	-
	Gloss Art Paper 150gsm	8 - 52	8 - 40	32 - 288	-
	Matte Art Paper 100gsm	8 - 64	-	36 - 288	-
	Matte Art Paper 130gsm	8 - 52	-	36 - 288	-
	Matte Art Paper 150gsm	8 - 40	8 - 28	32 - 288	-

\*Pages must be in multiple of 4 pp.

### Important :



1. The thicker the booklet, the more the inner pages will creep out (extend out of cover size) when folded. Hence, keep vital elements of the layout for the inner pages away from the edges as much as possible to avoid them being trimmed off.



2. Also, due to nature of center stitching, pages may not open flat, depending on the thickness, size and paper material of the booklet.\*



3. Booklet which are smaller and thicker may not close fully.\*

\*Reject or refund claims regarding these are not applicable.

**Size + Cover + Content + Pages = Your Booklet Combination**

\*Remark: Paper Type for cover page must be same or thicker than content page.

## PAPER TYPE, FINISHING & PAGES COMBINATION TABLE

Cover	Content	Saddle Stitching Pages (Including Cover)		Perfect Binding Pages (Excluding Cover)	
		Content Without Finishing	Content With Finishing	Content Without Finishing	
			(Gloss / Matte Lamination, Gloss Water Based Varnish, UV Varnish)	Soft Cover	Hard Cover (Excluding Inner Paper)
Fine Card Metal Ice 250gsm	Simili Paper 80gsm	8 - 68	-	-	-
	Simili Paper 100gsm	8 - 52	-	-	-
	Gloss Art Paper 100gsm	8 - 80	-	-	-
	Gloss Art Paper 128gsm	8 - 64	-	-	-
	Gloss Art Paper 150gsm	8 - 52	8 - 40	-	-
	Fine Card Metal Ice 250gsm	8 - 24	-	-	-
Fine Card Super White 240gsm	Simili Paper 80gsm	8 - 68	-	-	-
	Simili Paper 100gsm	8 - 56	-	-	-
	Gloss Art Paper 100gsm	8 - 80	-	-	-
	Gloss Art Paper 128gsm	8 - 64	-	-	-
	Gloss Art Paper 150gsm	8 - 52	8 - 40	-	-
	Fine Card Super White 240gsm	8 - 28	-	-	-
Fine Card Linen 240gsm	Simili Paper 80gsm	8 - 68	-	-	-
	Simili Paper 100gsm	8 - 56	-	-	-
	Gloss Art Paper 100gsm	8 - 80	-	-	-
	Gloss Art Paper 128gsm	8 - 64	-	-	-
	Gloss Art Paper 150gsm	8 - 52	8 - 40	-	-
	Fine Card Linen 240gsm	8 - 32	-	-	-

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