

PRODUCT SPECIFICATION

Size (Close Size - mm) (Height x Width)	Paper Type: Perfect Binding (Cover & Content)	Print Colour & Print Side	Finishing (Cover)		Quantity (Books)		Process Days (excluding order day & receive day)		
			Compulsory (Colour Protective Finishing)	Optional (Qty 300 & above only)	Soft Cover	Hard Cover			
Portrait	Size	A4 A5 A6 B5 B5+	Cover (Softcover) 4C + 0 (1 side) 4C + 4C (2 sides)	Softcover	Silkscreen Spot UV	10	10	Softcover + Color Protective Finishing	
	Softcover	- Gloss Art Card 230gsm		- Gloss Art Card 230gsm/ 250gsm/310gsm	- 1 side only (Front)	20	20	DO (Cut-Off Time: 3pm)	
		- Gloss Art Card 250gsm			(Matte Lamination on Front is required)	30	30	2 days	
		- Gloss Art Card 310gsm				40	40	(10 - 500 books)	
	Hardcover			Choose either one (1 side):		50	50		
		- Gloss Art Paper 150gsm + Chipboard 1500gsm (Cover)		- Gloss Lamination		60	60	Hardcover + Color Protective Finishing	
		- Gloss Art Paper 150gsm (Inner Paper - Front & Back)		- Matte Lamination		70	70	DO (Cut-Off Time: 3pm)	
	Content			- UV Varnish		80	80	4 days	
		- Simili 80gsm		- Gloss Water Based Varnish		90	90	(10 - 500 books)	
		- Simili 100gsm				100	100		
Landscape		- Gloss Art Paper 100gsm				110	110	+ Silkscreen Spot UV / Hot Stamping / Embossing	
		- Gloss Art Paper 128gsm				120	120	+1 day	
		- Gloss Art Paper 150gsm				130	130	(100 - 500 books)	
		- Matte Art Paper 100gsm				140	140		
		- Matte Art Paper 130gsm				150	150		
		- Matte Art Paper 150gsm				160	160		
						170	170		
						180	180		
						190	190		
						200	200		
	Remark	Cover and content combination please refer to paper type, finishing and pages combination table.		Hardcover - Gloss Art Paper 150gsm + Chipboard 1500gsm Choose either one (1 side): - Gloss Lamination - Matte Lamination		210	210		
						220	220		
						230	230		
						240	240		
						250	250		
						260	260		
						270	270		
						280	280		
						290	290		
						300	300		
						400	400		
						500	500		

Remarks:

Should there is any combination of finishing Spot UV, Hot Stamping, Embossing, process day shall be counted separately and added together. Not allow overlapping of Spot UV or Hot Stamping on top of Embossing or Hot Stamping. Example: 300 - 25,000 books with additional finishing of both Spot UV and Hot Stamping, additional day will be 2 days. (1 + 1)

PRODUCT SPECIFICATION

Size (Close Size - mm) (Height x Width)	Paper Type: Saddle Stitching (Cover & Content)	Print Colour & Print Side	Finishing (Cover & Content)		Quantity (Books)	Process Days (excluding order day & receive day)
			Compulsory (Colour Protective Finishing)	Optional (Qty 300 & above only)		
Portrait A4 210mm x 297mm	Size - Simili 80gsm - Simili 100gsm - Simili 140gsm - Gloss Art Paper 100gsm - Gloss Art Paper 128gsm - Gloss Art Paper 150gsm - Matte Art Paper 100gsm - Matte Art Paper 130gsm - Matte Art Paper 150gsm - Gloss Art Card 230gsm - Gloss Art Card 250gsm - Gloss Art Card 310gsm - Metal Ice 250gsm - Super White 240gsm - Linen 240gsm	A4 A5 A6 B5 B5+	Cover 4C + 0 (1 side) 4C + 4C (2 sides) Content 1C + 1C (2 sides) 4C + 4C (2 sides)	Cover - Gloss Art Card 230gsm/ 250gsm/310gsm (1 side/2 sides) When choosing 1 side colour protective finishing with 2 sides printing, Gloss Water Based Varnish will be applied on the inner side of cover for free without additional process day. Content - Gloss Art Card 230gsm/ 250gsm (2 sides) Choose either one: - Gloss Lamination - Matte Lamination - UV Varnish - Gloss Water Based Varnish	Gloss / Matt Lamination Cover - Gloss Art Paper 150gsm - Matte Art Paper 150gsm (1 side / 2 sides) Content - Gloss Art Paper 150gsm - Matte Art Paper 150gsm (2 sides) Cover Only: Silkscreen Spot UV* - 1 side only (Front) (Matt Lamination required) Hot Stamping* - 1 side only (Front) - 6 colour available: Gold, Silver, Green, Blue, Black & Red - Max 2 colours Embossing* (Only applicable for Softcover Gloss Art Card 230gsm/ 250gsm/ 310gsm) Hot Stamping/Embossing Area Size: 1) 90mm x 30mm 2) 90mm x 70mm 3) 95mm x 206mm 4) 101mm x 144mm 5) 144mm x 206mm 6) 194mm x 206mm 7) 206mm x 294mm	Normal Order + Color Protective Finishing DO (Cut-Off Time: 3pm) 2 days (10 - 500 books) + Silkscreen Spot UV / Hot Stamping / Embossing +1 day (100 - 500 books)
B5 250mm x 176mm						
B5+ 190mm x 266mm						
Landscape A5 148mm x 210mm						
*available for qty 300 books & above only	*available for qty 300 books & above only					
	Remark Cover and content combination please refer to paper type, finishing and pages combination table.					

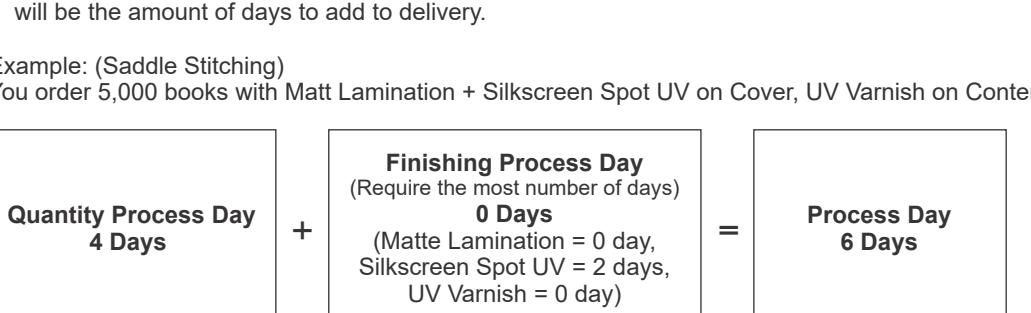
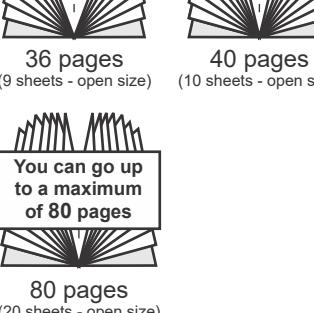
Remarks:

Should there is any combination of finishing Spot UV, Hot Stamping, Embossing, process day shall be counted separately and added together. Not allow overlapping of Spot UV or Hot Stamping on top of Embossing or Hot Stamping.
Example: 300 - 25,000 books with additional finishing of both Spot UV and Hot Stamping, additional day will be 2 days. (1 + 1)

*Applicable to cover with qty
300 & above only.

BOOKLET

PROCESS DAY & PAGE COMBINATION

Process Days (Excluding Order Day & Receive Day)				Pages (including cover)			
Binding Type	Normal order + Gloss Lamination / Matte Lamination / UV Varnish / Water Based Varnish						
	Saddle Stitching	10 - 500 books	2 working days				
		100 - 5,000 books	4 working days				
		5,100 - 20,000 books	5 working days				
	Perfect Bind (Softcover)	10 - 500 books	2 working days				
		100 - 1,900 books	4 working days				
		2,000 - 5,000 books	5 working days				
	Perfect Bind (Hardcover)	5,100 - 10,000 books	6 working days				
		10 - 500 books	4 working days				
	100 - 2,000 books	5 working days					
All type of Binding type	Additional Artistic Finishing of Silkscreen Spot UV / Hot Stamping / Embossing						
	100 - 20,000 books	Additional 1 working day					
How to Calculate Process Days? <ol style="list-style-type: none"> 1. Process Day = Quantity Process Day + Finishing Process Day 2. When choosing more than 1 finishing, the finishing that require the most number of days, will be the amount of days to add to delivery. 							
Quantity* (books) 100 - 100,000 books Incremental quantity is 100 books. (ie: 100, 200, 300, 400, 500, 600, 700, ...etc)							
Example: (Saddle Stitching) You order 5,000 books with Matt Lamination + Silkscreen Spot UV on Cover, UV Varnish on Content.							
							
							
To see pages available please refer to Paper Material, Finishing and Pages Combination Table (Page 4 & 5)							

Remarks

Remarks: Should there be any combination of finishing Silkscreen, Spot UV, Hot Stamping, Embossing, process day shall be counted separately and added together.

Should there be any combination of finishing Silkscreen, Spot UV, Hot Stamping, Embossing, process day shall be counted separately and Example: 100 - 10,000 books with additional finishing of both Silkscreen Spot UV and Hot Stamping, additional day will be 2 days. (1 + 1)

BOOKLET

PAPER TYPE, FINISHING & PAGES COMBINATION TABLE

Cover	Content	Saddle Stitching Pages (Including Cover)		Perfect Binding Pages (Excluding Cover)	
		Content Without Finishing	Content With Finishing (Gloss / Matte Lamination, Gloss Water Based Varnish, UV Varnish)	Soft Cover	Hard Cover (Excluding Inner Paper)
Simili Paper 80gsm	Simili Paper 80gsm	8 - 80	-	-	-
Simili Paper 100gsm	Simili Paper 80gsm	8 - 72	-	-	-
	Simili Paper 100gsm	8 - 64	-	-	-
Simili Paper 140gsm	Simili Paper 80gsm	8 - 76	-	-	-
	Simili Paper 100gsm	8 - 60	-	-	-
	Simili Paper 140gsm	8 - 40	-	-	-
	Gloss Art Paper 100gsm	8 - 76	-	-	-
	Gloss Art Paper 128gsm	8 - 72	-	-	-
	Matte Art Paper 100gsm	8 - 76	-	-	-
	Matte Art Paper 130gsm	8 - 64	-	-	-
Gloss Art Paper 80gsm	Gloss Art Paper 80gsm	8 - 80	-	-	-
Gloss Art Paper 100gsm	Gloss Art Paper 80gsm , 100gsm	8 - 80	-	-	-
Gloss Art Paper 128gsm	Simili Paper 80gsm	8 - 72	-	-	-
	Gloss Art Paper 80gsm , 100gsm	8 - 80	-	-	-
	Gloss Art Paper 128gsm	8 - 72	-	-	-
Gloss Art Paper 150gsm	Simili Paper 80gsm	8 - 72	-	-	48 - 288
	Simili Paper 100gsm	8 - 64	-	-	48 - 288
	Gloss Art Paper 80gsm	8 - 76	-	-	-
	Gloss Art Paper 100gsm	8 - 76	-	-	48 - 288
	Gloss Art Paper 128gsm	8 - 72	-	-	48 - 288
	Gloss Art Paper 150gsm	8 - 64	8 - 44	-	-
Matte Art Paper 100gsm	Matte Art Paper 100gsm	8 - 80	-	-	-
Matte Art Paper 130gsm	Simili Paper 80gsm	8 - 72	-	-	-
	Simili Paper 100gsm	8 - 64	-	-	-
	Matte Art Paper 100gsm	8 - 76	-	-	-
	Matte Art Paper 130gsm	8 - 60	-	-	-
	Simili Paper 80gsm	8 - 72	-	-	-
Matte Art Paper 150gsm	Simili Paper 100gsm	8 - 60	-	-	-
	Matte Art Paper 100gsm	8 - 76	-	-	-
	Matte Art Paper 130gsm	8 - 60	-	-	-
	Matte Art Paper 150gsm	8 - 48	8 - 36	-	-

*Pages must be in multiple of 4 pp.

Important :



1. The thicker the booklet, the more the inner pages will creep out (extend out of cover size) when folded. Hence, keep vital elements of the layout for the inner pages away from the edges as much as possible to avoid them being trimmed off.



2. Also, due to nature of center stitching, pages may not open flat, depending on the thickness, size and paper material of the booklet.*



3. Booklet which are smaller and thicker may not close fully.*

***Reject or refund claims regarding these are not applicable.**

Size + Cover + Content + Pages = Your Booklet Combination

*Remark: Paper Type for cover page must be same or thicker than content page.

BOOKLET

PAPER TYPE, FINISHING & PAGES COMBINATION TABLE

Cover	Content	Saddle Stitching Pages (Including Cover)		Perfect Binding Pages (Excluding Cover)	
		Content Without Finishing	Content With Finishing (Gloss / Matte Lamination, Gloss Water Based Varnish, UV Varnish)	Content Without Finishing	Soft Cover
Gloss Art Card 230gsm (2 sides coated)	Simili Paper 80gsm	8 - 68	-	48 - 288	-
	Simili Paper 100gsm	8 - 60	-	48 - 288	-
	Gloss Art Paper 80gsm , 100gsm	8 - 80	-	48 - 288	-
	Gloss Art Paper 128gsm	8 - 68	-	32 - 288	-
	Gloss Art Paper 150gsm	8 - 56	8 - 40	32 - 288	-
	Matte Art Paper 100gsm	8 - 68	-	48 - 288	-
	Matte Art Paper 130gsm	8 - 56	-	48 - 288	-
	Matte Art Paper 150gsm	8 - 44	8 - 28	32 - 288	-
	Gloss Art Card 230gsm (2 sides coated)	-	8 - 24	-	-
	Gloss Art Card 230gsm (2 sides coated)	-	8 - 24	-	-
Gloss Art Card 250gsm (2 sides coated)	Simili Paper 80gsm	8 - 68	-	48 - 288	-
	Simili Paper 100gsm	8 - 60	-	48 - 288	-
	Gloss Art Paper 80gsm , 100gsm	8 - 80	-	48 - 288	-
	Gloss Art Paper 128gsm	8 - 64	-	32 - 288	-
	Gloss Art Paper 150gsm	8 - 52	8 - 40	32 - 288	-
	Matte Art Paper 100gsm	8 - 68	-	48 - 288	-
	Matte Art Paper 130gsm	8 - 56	-	48 - 288	-
	Matte Art Paper 150gsm	8 - 40	8 - 28	32 - 288	-
	Gloss Art Card 230gsm (2 sides coated)	-	8 - 24	-	-
	Gloss Art Card 250gsm (2 sides coated)	-	8 - 24	-	-
Gloss Art Card 310gsm (2 sides coated)	Simili Paper 80gsm	8 - 68	-	48 - 288	-
	Simili Paper 100gsm	8 - 56	-	48 - 288	-
	Gloss Art Paper 100gsm	8 - 80	-	48 - 288	-
	Gloss Art Paper 128gsm	8 - 64	-	32 - 288	-
	Gloss Art Paper 150gsm	8 - 52	8 - 40	32 - 288	-
	Matte Art Paper 100gsm	8 - 64	-	48 - 288	-
	Matte Art Paper 130gsm	8 - 52	-	48 - 288	-
	Matte Art Paper 150gsm	8 - 40	8 - 28	32 - 288	-

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		Content Without Finishing	Content With Finishing (Gloss / Matte Lamination, Gloss Water Based Varnish, UV Varnish)	Content Without Finishing	Soft Cover
Fine Card Metal Ice 250gsm	Simili Paper 80gsm	8 - 68	-	-	-
	Simili Paper 100gsm	8 - 52	-	-	-
	Gloss Art Paper 100gsm	8 - 80	-	-	-
	Gloss Art Paper 128gsm	8 - 64	-	-	-
	Gloss Art Paper 150gsm	8 - 52	8 - 40	-	-
	Fine Card Metal Ice 250gsm	8 - 24	-	-	-
Fine Card Super White 240gsm	Simili Paper 80gsm	8 - 68	-	-	-
	Simili Paper 100gsm	8 - 56	-	-	-
	Gloss Art Paper 100gsm	8 - 80	-	-	-
	Gloss Art Paper 128gsm	8 - 64	-	-	-
	Gloss Art Paper 150gsm	8 - 52	8 - 40	-	-
	Fine Card Super White 240gsm	8 - 28	-	-	-
Fine Card Linen 240gsm	Simili Paper 80gsm	8 - 68	-	-	-
	Simili Paper 100gsm	8 - 56	-	-	-
	Gloss Art Paper 100gsm	8 - 80	-	-	-
	Gloss Art Paper 128gsm	8 - 64	-	-	-
	Gloss Art Paper 150gsm	8 - 52	8 - 40	-	-
	Fine Card Linen 240gsm	8 - 32	-	-	-

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