




## PRODUCT SPECIFICATION

Type / Size (mm)	Paper Type	Print Colour & Print Side	Colour Protective Finishing (Optional)						Perforation (1 - 6 lines)	Hole Punching	Folding	Creasing	Others	Optional Product	Quantity (pcs)	Process Days (excluding order day & receive day)
			Gloss/Matt Lamination		UV Varnish		Gloss Water Base Varnish									
			Front	Both	Front	Both	Front	Both								
A1 (594mm x 840mm)	Simili Paper - 80gsm - 100gsm - 140gsm***	1C + 0 (1 side)*** 1C + 1C (2 sides)***	-	-	-	-	-	-	Simili Paper - 80gsm - 100gsm - 140gsm	Diameter - 3mm - 6mm	Simili Paper - 80gsm - 100gsm	Gloss Art Paper - 150gsm (with Lamination / UV Varnish)	Silkscreen Spot UV (Front) / (Both) (Available for Gloss Art Card 250gsm with Matte Lamination only) Maximum Custom Size: - 420mm x 594mm - 297mm x 630mm	Envelope Cream A7 133 mm x 102mm	100 28,000 200 30,000 300 32,000 400 35,000 500 36,000 600 40,000 700 44,000 800 45,000 900 48,000 1,000 50,000 1,500 52,000 2,000 56,000 2,500 60,000 3,000 64,000 3,500 70,000 4,000 72,000 4,500 75,000 5,000 80,000 6,000 84,000 7,000 88,000 8,000 90,000 9,000 96,000 10,000 100,000 12,000 120,000 15,000 140,000 16,000 160,000 20,000 180,000 24,000 200,000 25,000	<u>Normal Order / + Gloss Water Base Varnish / UV Varnish / + Creasing / Round Corner or Hole Punching / Both 1 day</u> (100 - 100,000pcs)
A2 (420mm x 594mm)		4C + 0 (1 side) 4C + 4C (2 sides)	-	-	-	-	-	-								
A3 (297mm x 420mm)	Gloss Art Paper - 100gsm - 128gsm	4C + 0 (1 side) 4C + 4C (2 sides)	-	-	-	-	-	-	Gloss Art Paper - 128gsm - 150gsm	Size Height: 70mm - 420mm  Width: 40mm - 800mm	Gloss Art Paper - 128gsm - 150gsm (without Lamination / UV Varnish)	Gloss Art Card (2 sides coated) - 250gsm	White A6 162mm x 114mm  Pink A6 108mm x 159mm  Pink A5 162mm x 229mm	2 days (120,000 - 200,000pcs)	<u>For Customize Creasing +1 day</u> (From 10,000pcs & every subsequent additional 10,000pcs)	
A4 (210mm x 297mm)		4C + 0 (1 side) 4C + 4C (2 sides)	-	-	-	-	-	-								
A5 (148mm x 210mm)	Gloss Art Paper - 150gsm	4C + 0 (1 side) 4C + 4C (2 sides)	✓	✓	✓ *	-	-	-	Matte Art Paper - 130gsm		Matte Art Paper - 130gsm	Customize Creasing 1 - 6 lines (Minimum 4mm gap between 2 creasing lines)	Round Corner - Not available for folding / creasing - Not available for size bigger than A4 (210mm x 297mm) - Radius 6mm	White A5 162mm x 229mm  Pink DL 215mm x 114mm  White DL 110mm x 220mm  (Envelope quantity follow order quantity)	<u>Order with Matt / Gloss Lamination +1 day</u> (100 - 100,000pcs) <u>+2 days</u> (120,000 - 200,000pcs)	
3 x A4 (297mm x 630mm)		4C + 0 (1 side) 4C + 4C (2 sides)	-	-	-	-	-	-								
4 x A4 (297mm x 840mm)	Matte Art Paper - 130gsm	4C + 0 (1 side) 4C + 4C (2 sides)	-	-	-	-	-	-	Offer Size A3 (297mm x 420mm) A4 (210mm x 297mm) A5 (148mm x 210mm) *For A3 perforation only available for landscape	1 hole on center of edge (either top / bottom / left / right)	Folding Availability - Open Size - Height allowed: 90mm - 420mm - Width allowed: 120mm - 630mm - After fold, width must not less than 25mm	Available for size: Height 148mm - 325mm  Width 210mm - 695mm	Hot Stamping - 1 side only (Front or Back) - 6 colours available: Gold, Silver, Green, Blue, Black & Red - Max 2 colours	<u>Order with Folding +1 day</u> (100 - 100,000pcs) <u>+2 days</u> (120,000 - 200,000pcs)		
4 x A5 (210mm x 594mm)		4C + 0 (1 side) 4C + 4C (2 sides)	-	-	-	-	-	-								
Custom Size Min: 40mm x 40mm Max: 594mm x 840mm	Compulsory (Choose either one)**								Perforation Gap Minimum 45mm between two perforation lines	*Folding, creasing and perforation is not available for hole punching					*For quantity availability versus size and paper material, please refer to following page.	<u>Order with Silkscreen Spot UV / Hot Stamping / Both +1 day</u> (100 - 25,000pcs) <u>+2 days</u> (28,000 - 50,000pcs) <u>+3 days</u> (52,000 - 200,000pcs)  <u>Order with Perforation +1 day</u> (300 - 1,000pcs) <u>+2 days</u> (2,000 - 10,000pcs)
	**Gloss Art Card (2 sides coated) - 250gsm	4C + 0 (1 side) 4C + 4C (2 sides)	✓	✓	✓	✓	✓	✓								
*UV Varnish finishing is not available for A1 and 4 x A4 sizes. **All Art Card when choosing 1 side colour protective finishing with 2 sides printing, Gloss Water Base Varnish will be applied on the other side of the product for free without additional process day. ***1C+0 and 1C+1C not available for quantity below 250pcs, Simili Paper 140gsm and A1 size.																

## Remarks:

- To calculate your delivery days, please refer to **Delivery Schedule** on our website.
- For full details of how to prepare your artwork, please refer to our **Artwork Specs**.
- For finishing availability versus size, please refer to page finishing availability.
- For Art Card 250gsm with Silkscreen Spot UV, compulsory to apply 2 sides Matt Lamination when ordering:
  - Size A4 quantity 2,000pcs and below.
  - Size A5 quantity 4,000pcs and below.
- 3 x A4 (297mm x 630mm), 4 x A4 (297mm x 840mm), & 4 x A5 (210mm x 594mm) only available for 2 sides printing.
- For perforation, hole punching, folding and creasing are individual finishing. Mix finishing is not allowed.
- For order more than maximum quantity, please call for enquiry or request for quotation.

## Order example:

1.	Gloss Art Card (2 sides coated) 2 sides printing 3,000pcs	1 side Matt Lamination	1 side Gloss Water Base Varnish will be applied as a protective layer	1 side Silkscreen Spot UV	
	1 - 2 process days	+1 process day	+0 process day	+ 1 process day	Total : 3 - 4 process days
2.	Gloss Art Card (2 sides coated) 1 side printing 3,000pcs	1 side Gloss Water Base Varnish			
	1 - 2 process days	+0 process day			Total : 1 - 2 process days



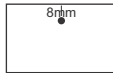
## PRODUCT SPECIFICATION

Paper Type	Quantity	A1	A2	A3	A4	A5	3 x A4, 4 x A4, 4 x A5
Simili - 80gsm - 100gsm - 140gsm	100	✓	-	-	-	-	-
	200	✓	-	-	-	-	-
	300	✓	✓	✓	✓	-	✓
	400	✓	-	-	-	-	-
	500	✓	✓	✓	✓	-	✓
Gloss Art Paper - 100gsm - 128gsm - 150gsm	600	✓	-	-	-	✓	-
	700	✓	-	-	-	-	-
	800	✓	-	-	-	-	-
	900	✓	-	-	-	-	-
	1,000	✓	✓	✓	✓	✓	✓
Matte Art Paper - 130gsm	1,500	✓	-	-	-	-	-
	2,000	✓	✓	✓	✓	✓	✓
	2,500	✓	-	-	-	-	-
	3,000	✓	✓	✓	✓	-	✓
	3,500	✓	-	-	-	-	-
	4,000	✓	✓	✓	✓	✓	✓
	4,500	✓	-	-	-	-	-
	5,000	✓	✓	✓	✓	-	✓
	6,000	✓	✓	✓	✓	✓	✓
	7,000	✓	-	-	-	-	-
	8,000	✓	✓	✓	✓	✓	✓
	9,000	✓	-	-	-	-	-
	10,000	✓	✓	✓	✓	✓	✓
	12,000	✓	-	-	-	✓	-
	15,000	✓	✓	✓	✓	-	✓
	16,000	✓	✓	✓	✓	✓	✓
	20,000	✓	✓	✓	✓	✓	✓
	24,000	-	✓	✓	✓	✓	-
	25,000	-	✓	✓	✓	-	-
	28,000	-	✓	✓	✓	-	-
	30,000	-	✓	✓	✓	✓	-
	32,000	-	-	-	-	✓	-
	35,000	-	✓	✓	✓	-	-
	36,000	-	-	-	-	-	-
	40,000	-	✓	✓	✓	✓	-
	44,000	-	-	-	-	-	-
	45,000	-	-	-	-	-	-
	48,000	-	-	-	-	-	-
	50,000	-	✓	✓	✓	✓	-
	56,000	-	-	-	-	-	-
	60,000	-	-	✓	✓	✓	-
	64,000	-	-	-	-	-	-
	70,000	-	-	✓	✓	✓	-
	72,000	-	-	-	-	-	-
	75,000	-	-	-	-	-	-
	80,000	-	-	✓	✓	✓	-
	84,000	-	-	-	-	-	-
	88,000	-	-	-	-	-	-
	90,000	-	-	✓	✓	✓	-
	96,000	-	-	-	-	-	-
	100,000	-	-	✓	✓	✓	-
	120,000	-	-	-	-	✓	-
	140,000	-	-	-	-	✓	-
	160,000	-	-	-	-	✓	-
	180,000	-	-	-	-	✓	-
	200,000	-	-	-	-	✓	-

Paper Type	Quantity	A1	A2, A3, A4, 3 x A4, 4 x A4, 4 x A5	A5
Gloss Art Card - 250gsm	100	✓	-	-
	200	✓	-	-
	300	✓	✓	✓
	400	✓	-	-
	500	✓	✓	✓
	600	✓	-	-
	700	✓	-	-
	800	✓	-	-
	900	✓	-	-
	1,000	✓	✓	✓
	1,500	✓	-	-
	2,000	✓	✓	✓
	2,500	✓	-	-
	3,000	✓	✓	✓
	3,500	✓	-	-
	4,000	✓	✓	✓
	4,500	✓	-	-
	5,000	✓	✓	✓
	6,000	✓	✓	✓
	7,000	✓	✓	✓
	8,000	✓	✓	✓
	9,000	✓	✓	✓
	10,000	✓	✓	✓
	12,000	✓	✓	✓
	15,000	✓	✓	✓
	16,000	✓	✓	✓
	20,000	✓	✓	✓
	24,000	✓	✓	✓
	25,000	✓	✓	✓
	28,000	✓	✓	✓
	30,000	✓	✓	✓
	32,000	✓	✓	✓
	35,000	✓	✓	✓
	36,000	✓	✓	✓
	40,000	✓	✓	✓
	44,000	✓	✓	✓
	45,000	✓	✓	✓
	48,000	✓	✓	✓
	50,000	✓	✓	✓
	52,000	-	-	✓
	55,000	-	-	✓
	56,000	-	-	✓
	60,000	-	-	✓
	64,000	-	-	✓
	65,000	-	-	✓
	68,000	-	-	✓
	70,000	-	-	✓
	72,000	-	-	✓
	75,000	-	-	✓
	76,000	-	-	✓
	80,000	-	-	✓
	84,000	-	-	✓
	85,000	-	-	✓
	88,000	-	-	✓
	90,000	-	-	✓
	95,000	-	-	✓
	96,000	-	-	✓
	100,000	-	-	✓



## PRODUCT SPECIFICATION

Type / Size (mm)	Paper Type	Print Colour & Print Side	Colour Protective Finishing (Optional)						Perforation (1 - 6 lines)	Hole Punching	Creasing	Others	Optional Product	Qty (pcs)	Process Days (excluding order day & receive day)
			*Gloss/Matt Lamination		UV Varnish		Gloss Water Base Varnish								
			Front	Back	Front	Back	Front	Back							
A2 (420mm x 594mm)	<b>*Gloss Art Card (2 sides coated)</b> - 230gsm - 250gsm - 310gsm - 360gsm	4C + 0 (1 side) 4C + 4C (2 sides)							<b>Offer Size</b> - A3 (297mm x 420mm) - A4 (210mm x 297mm) - A5 (148mm x 210mm)  <b>*For A3 perforation only</b> available for landscape  <b>Perforation Gap</b> Minimum 45mm between two perforation lines.	<b>Diameter</b> - 3mm - 6mm  <b>Size</b> Height: 70mm - 420mm  Width: 40mm - 800mm    1 hole on center of edge (either top / bottom / left / right)  <b>*Folding,</b> creasing and perforation is not available for hole punching	<b>Custom Creasing</b> 1 - 6 lines (minimum 4mm gap between 2 creasing line)  <b>Available for size:</b> Height: 148mm - 325mm  Width: 210mm - 695mm	<b>Silkscreen Spot UV (Front)</b> (Available for Gloss Art Card with Matt Lamination only)  <b>Maximum Custom Size</b> - 420mm x 594mm - 297mm x 630mm	Envelope <b>Cream A7</b> 133 mm x 102mm  <b>White A6</b> 162mm x 114mm  <b>Pink A6</b> 108mm x 159mm  <b>Pink A5</b> 162mm x 229mm  <b>White A5</b> 162mm x 229mm  <b>Pink DL</b> 215mm x 114mm  <b>White DL</b> 110mm x 220mm  (Envelope quantity follow order quantity)	250 500 1,000 2,000 3,000 4,000 5,000 6,000 7,000 8,000 9,000 10,000 11,000 12,000 13,000 14,000 15,000 16,000 17,000 18,000 19,000 20,000 Others*	<u>Normal Order / + Gloss Water Base Varnish / UV Varnish / + Creasing / Round Corner or Hole Punching / Both</u> <b>1 day</b> (250 - 100,000pcs) <b>2 days</b> (101,000 - 200,000pcs)  <u>Customize Creasing</u> <b>+1 day</b> (From 10,000pcs & every subsequent additional 10,000pcs)  <u>Order with Matt / Gloss Lamination</u> <b>+1 day</b> (250 - 100,000pcs) <b>+2 days</b> (101,000 - 200,000pcs)  <u>Order with Silkscreen Spot UV / Hot Stamping / Both</u> <b>+1 day</b> (250 - 25,000pcs) <b>+2 days</b> (26,000 - 50,000pcs) <b>+3 days</b> (51,000 - 200,000pcs)  <u>Order with Perforation</u> <b>+1 day</b> (250 - 1,000pcs) <b>+2 days</b> (2,000 - 10,000pcs) <b>+1 day</b> (For every subsequent additional 10,000pcs)
A3 (297mm x 420mm)			✓	✓	✓	✓	✓	✓							
A4 (210mm x 297mm)															
A5 (148mm x 210mm)															
3 x A4 (297mm x 630mm) 4 x A5 (210mm x 594mm)  <b>Custom Size</b> Min: 40mm x 40mm Max: 594mm x 840mm			*All Art Card when choosing 1 side colour protective finishing with 2 sides printing, Gloss Water Base Varnish will be applied on the another side of the product for free without additional process day .												<b>Round Corner</b> - Not available for Folding / Creasing - Not Available for size bigger than A4 - Radius 6mm  <b>Hot Stamping</b> - 1 side only (Front / Back) - 6 colours available: Gold, Silver, Green, Blue, Black & Red - Max 2 colours  Area Size: 1) 90mm x 30mm 2) 90mm x 70mm 3) 94mm x 206mm 4) 101mm x 144mm 5) 144mm x 206mm 6) 186mm x 206mm 7) 206mm x 294mm

## Remarks:

1. To calculate your delivery days, please refer to **Delivery Schedule** on our website.
2. For full details of how to prepare your artwork, please refer to our **Artwork Specs**.
3. For perforation, hole punching, folding, creasing are individual finishing. Mix finishing is not allowed.
4. Custom Quantity no available below maximum quantity offer.
5. 3 x A4 (297mm x 630mm) & 4 x A5 (210mm x 594mm) only available for 2 sides printing (include quotation).

# FLYER, BROCHURE - FOLDING / CREASING AVAILABILITY

## PRODUCT SPECIFICATION

Folding Availability										
No	Size	Orientation	1Fa	2Fa	2Fb	2Fc	3Fa	3Fb	4Fa	4Fb
1	A1 (594mm x 840mm)*	Landscape	✓	✓	✓	✓	✓	✓	✓	✓
2	A2 (420mm x 594mm)*	Landscape	✓	✓	✓	✓	✓	✓	✓	✓
3	A3 (297mm x 420mm)	Landscape	✓	✓	✓	✓	✓	✓	✓	✓
4	A4 (210mm x 297mm)	Landscape	✓	✓	✓	✓	✓	✓	✓	✓
5	A5 (148mm x 210mm)	Landscape	✓	✓	✓	✓	✓	✓	✓	✓
6	A6 (105mm x 148mm)*	Landscape	✓	✓	✓	✓	✓	✓	✓	✓
7	A7 (74mm x 105mm)*	Landscape	-	-	-	-	-	-	-	-
8	DL (99mm x 210mm)*	Landscape	✓	✓	✓	✓	✓	✓	✓	✓
9	2DL (198mm x 210mm)	Landscape	✓	✓	✓	✓	✓	✓	✓	✓
10	3 x A4 (630mm x 297mm)	Landscape	✓	✓	✓	✓	✓	✓	✓	✓
11	4 x A4 (297mm x 840mm)*	Landscape	✓	✓	✓	✓	✓	✓	✓	✓
12	4 x A5 (210mm x 594mm)	Landscape	✓	✓	✓	✓	✓	✓	✓	✓
13	310mm x 445mm	Landscape	✓	✓	✓	✓	✓	✓	✓	✓

Creasing Availability									
No	Size	Orientation	1Fa	2Fa	2Fb	2Fd	3Fa	3Fc	4Fa
1	A3 (297mm x 420mm)	Landscape	✓	✓	✓	✓	✓	✓	✓
2	A4 (210mm x 297mm)	Landscape	✓	✓	✓	✓	✓	✓	✓
3	A5 (148mm x 210mm)	Landscape	✓	✓	✓	-	✓	-	✓
4	2DL (198mm x 210mm)	Landscape	✓	✓	✓	-	✓	-	✓
5	3 x A4 (630mm x 297mm)	Landscape	✓	✓	✓	✓	✓	✓	✓
6	4 x A5 (210mm x 594mm)	Landscape	✓	✓	✓	✓	✓	✓	✓
7	310mm x 445mm	Landscape	✓	✓	✓	-	✓	-	✓

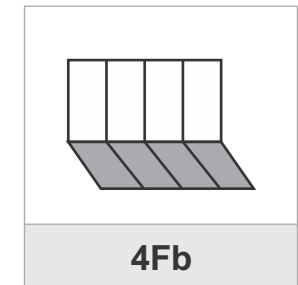
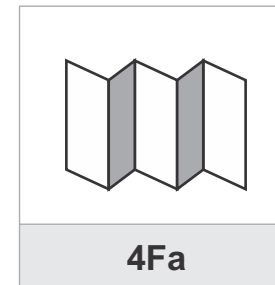
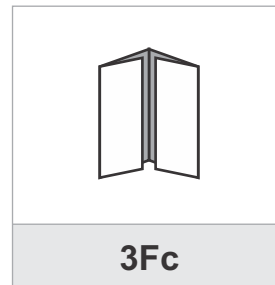
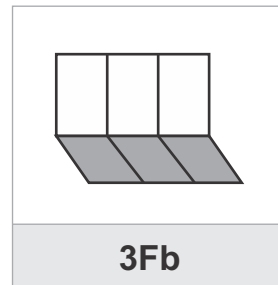
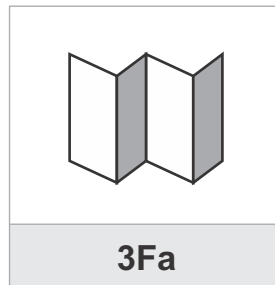
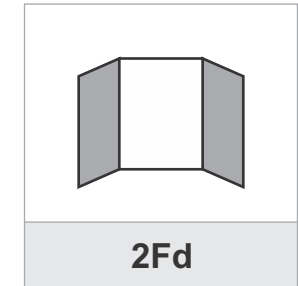
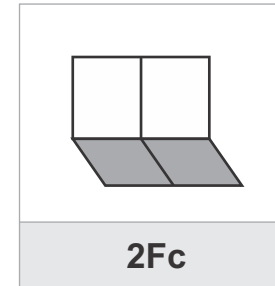
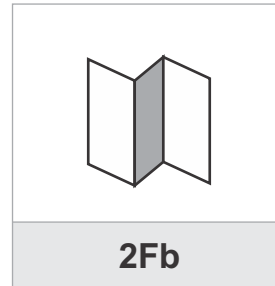
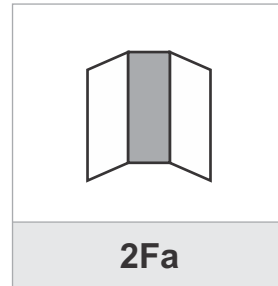
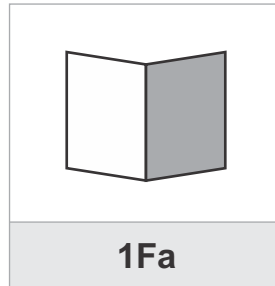
### Remarks:

1. Creasing not applicable for 2Fc, 3Fb and 4Fb and size with\*.
2. Orders with creasing finishing will be delivered without folding.
3. For 2Fd and 3Fc is only applicable with creasing.
4. For 2Fd and 3Fc is only applicable for selected standard size.
5. Please take note that 2Fd has +/- 1mm tolerance between the gap.

\*EXCARD shall not accept any rejects claims for 2Fd for less than 1mm gap.

# FLYER, BROCHURE - FOLDING / CREASING AVAILABILITY

## PRODUCT SPECIFICATION



Folding Type	Folding Name
1Fa	Single Fold
2Fa	Tri Fold
2Fb	Z Fold
2Fc	Cross Fold
2Fd	Gate Fold (2 Creasing Line)

Folding Type	Folding Name
3Fa	Accordion Fold
3Fb	Z + Cross Fold
3Fc	Double Gate Fold (3 Creasing Line)
4Fa	5 Panel Fold
4Fb	Double Parallel + Cross Fold

# FLYER, BROCHURE - FINISHING AVAILABILITY

## PRODUCT SPECIFICATION

Type / Size (mm)	Round Corner	Hot Stamping						
	*Maximum A4 (210mm x 297mm) *Not available for folding / creasing	90mm X 30mm	90mm X 70mm	95mm X 206mm	101mm X 144mm	144mm X 206mm	194mm X 206mm	206mm X 294mm
A1 (594mm x 840mm)	-	-	-	-	-	-	-	-
A2 (420mm x 594mm)	-	✓	✓	✓	✓	✓	✓	✓
A3 (297mm x 420mm)	-	✓	✓	✓	✓	✓	✓	✓
A4 (210mm x 297mm)	✓	✓	✓	✓	✓	✓	✓	✓
A5 (148mm x 210mm)	✓	✓	✓	✓	✓	✓	-	-
A6 (105mm x 148mm)	✓	✓	✓	-	✓	-	-	-
A7 (74mm x 105mm)	✓	✓	✓	-	-	-	-	-
DL (99mm x 210mm)	✓	✓	✓	✓	-	-	-	-
2DL (198mm x 210mm)	✓	✓	✓	✓	✓	✓	✓	-
3 x A4 (297mm x 630mm)	-	✓	✓	✓	✓	✓	✓	✓
4 x A4 (297mm x 840mm)	-	-	-	-	-	-	-	-
4 x A5 (210mm x 594mm)	-	✓	✓	✓	✓	✓	✓	✓
310mm x 445mm	-	✓	✓	✓	✓	✓	✓	✓